



# Sumika Polymer Compounds

Sumitomo Chemical Group

## | Short glass fibre reinforced polypropylene solutions for interiors and exteriors aesthetics applications



# | Presentation Outline



**Sumika at a glance**



**Challenges of part assembly in automotive**



**Sumika : Solution for aesthetics parts**



**Sumika : Succes story for interiors and exteriors applications**



**Conclusions**

# | SPCNA/SPCEU



**Sumika Polymer Compounds**

Sumitomo Chemical Group

*100% subsidiary of Sumitomo Chemical*



**Compounding Facilities**

**+220 000 MT of PP Compounding capacity**

- ◆ Production site
- ◆ Sales Office
- ◆ Mechanical recycling facilities



# | Sumika Polymer Compounds extensive range



**THERMOFIL**  
High performance short  
glass reinforced PP



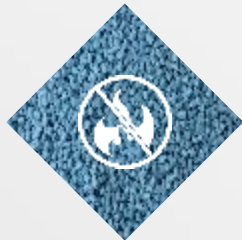
**THERMOFIL<sup>HP</sup>**  
Enhanced performance short  
glass fibre reinforced PP



**THERMOFIL CIRCLE**  
Mechanical recycled  
polypropylene compounds



**THERMOFIL<sup>FR</sup>**  
Halogen-free flame retardant  
engineered compound



**THERMOFIL<sup>NP</sup>**  
Natural Fibre filled PP for  
lightweight applications



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Challenges of part assembly in automotive



Sumika : Solution for aesthetics parts



Sumika: Succes story for interiors and exteriors applications

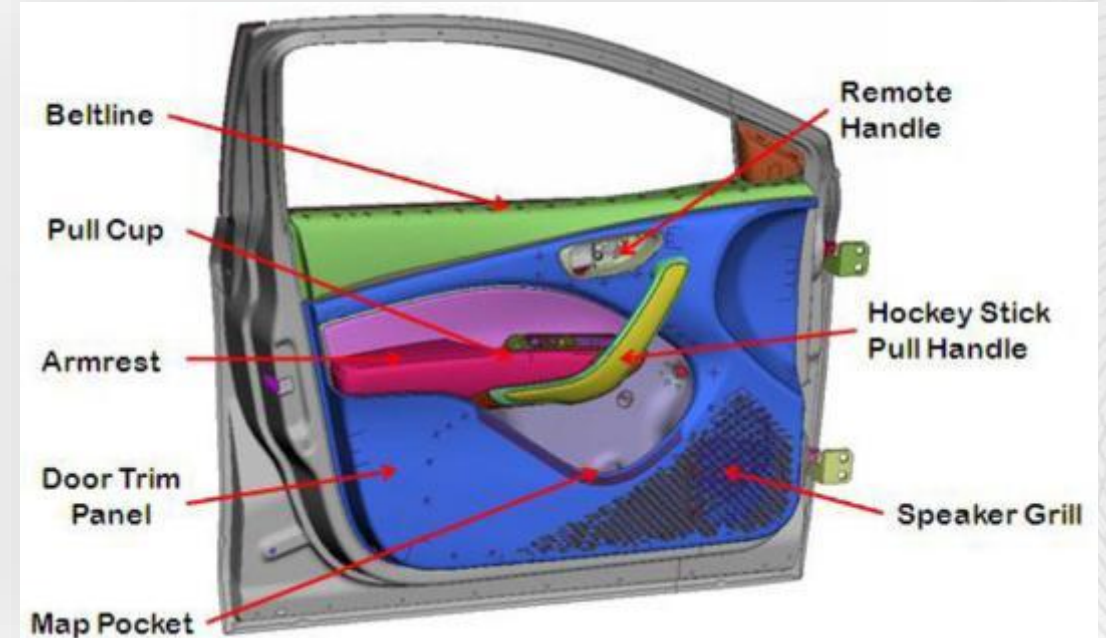
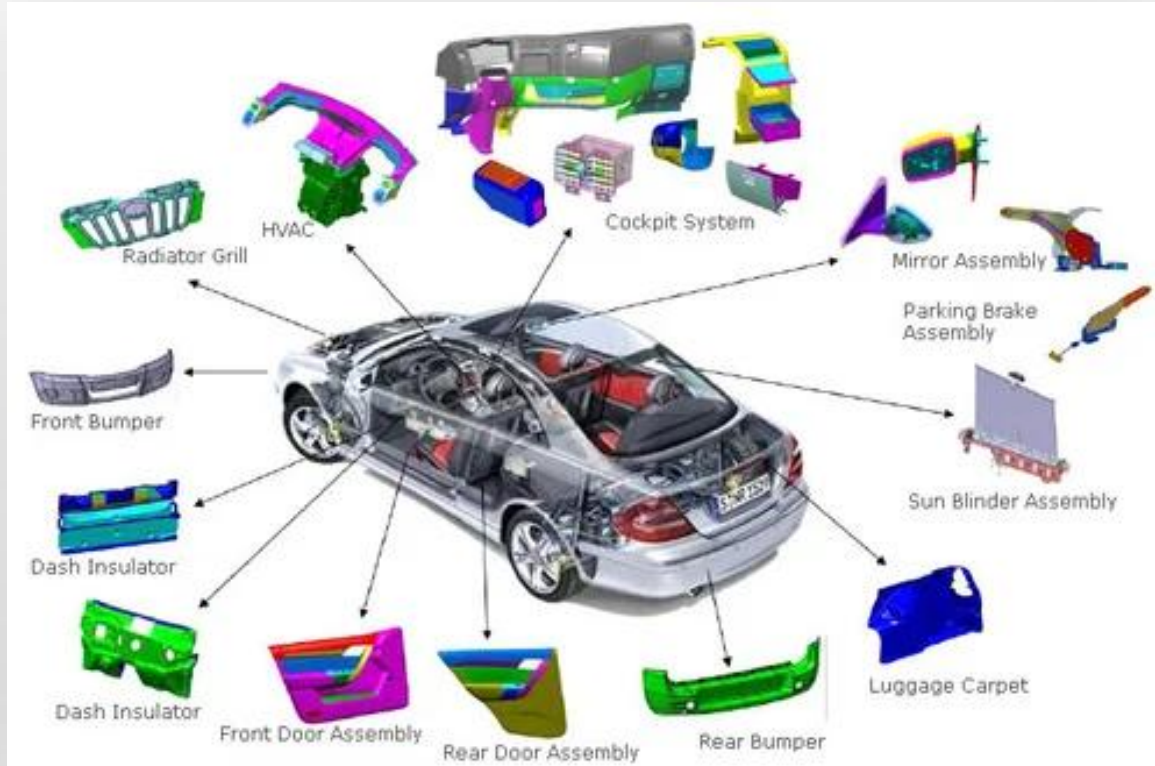


Conclusions

# | Part assembly: is it an issue ?



Huge diversity of plastics parts used in a car



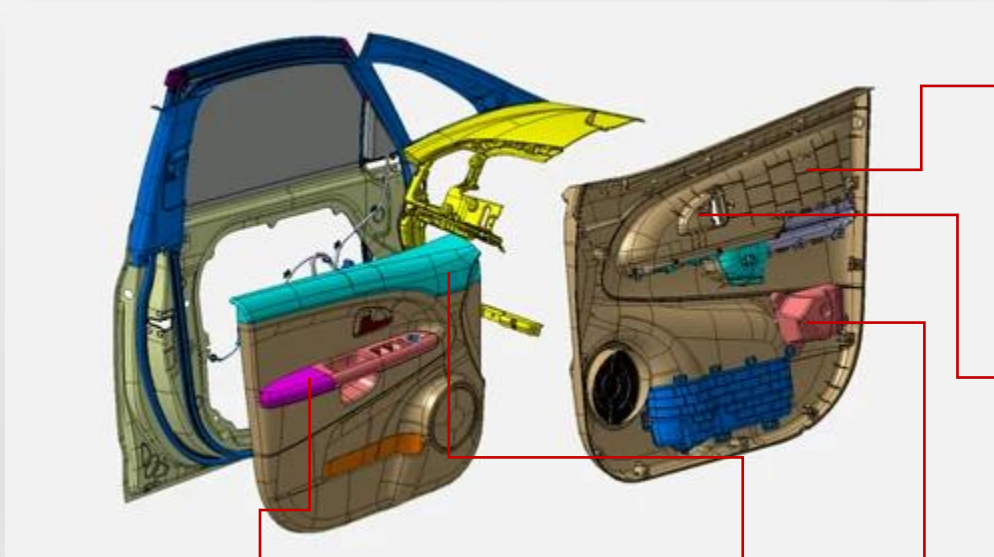
Complex part are made with a lot of assembly operations +with different polymer = increase the cost

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# | Aesthetics parts: take an examples



Aesthetics part are made in different polymer



PC/ABS



PP/PE Talc filled



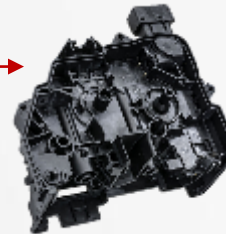
PP/PE unfilled



PA6-GF



PP-GF for reinforcement



PC/ABS



PP-GF

PC/ABS



**Diversity of polymer used  
= complexity**

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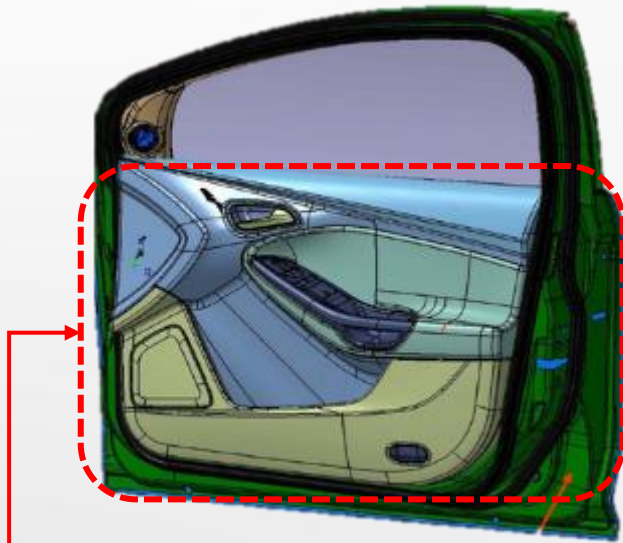


**Sumika: Succes story for interiors and exteriors applications**



**Conclusions**

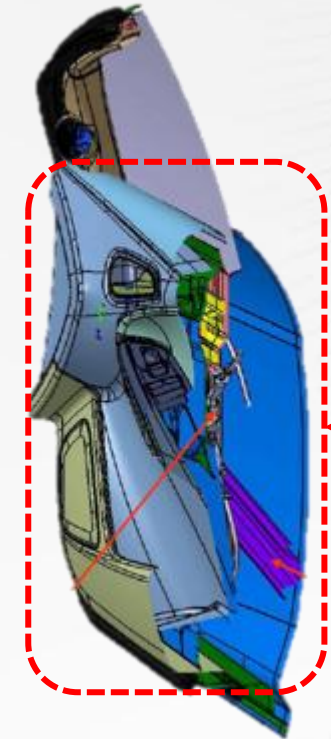
# | Anatomy of door system



For aesthetics parts, most of material used are PP/PE; PP mineral filled, PC/ABS, PA,....

Door trim complexity leads to dismantling challenges, which in turn affect recyclability

**Minimizing parts through functional integration.**



For mechanicals parts most of material used are PP glass fibre reinforced or PA glass fibre reinforced

# | Sumika proposal



## AESTHETICS PARTS:

- PP/PE
- PP-MD
- PA6
- PC/ABS

## MECHANICALS PARTS:

- PP reinforced
- PA reinforced

## AESTHETICS **AND** MECHANICAL PARTS:

*Less mounting or assembly required*

***ALL in ONE***

# | Sumika proposal



## Aesthetics Challenges

Surface finish

Textured

UV resistance

Color matching

Smell; VOC

Weatherability

Scratch & abrasion resistance

+

## Furthers challenges

Keep mechanicals behaviour

Compatibility with additional finishes  
(coating, foiling, etc...)

Smooth processing (no flow marks)

Low to no warpage

Sustainability

Cost effective

Easy dismantling

# | Presentation Outline



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Challenges of part assembly in automotive



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Sumika: Succes story for interiors and exteriors applications



Conclusions

# | Sumika proposal for interiors



2+ years of development



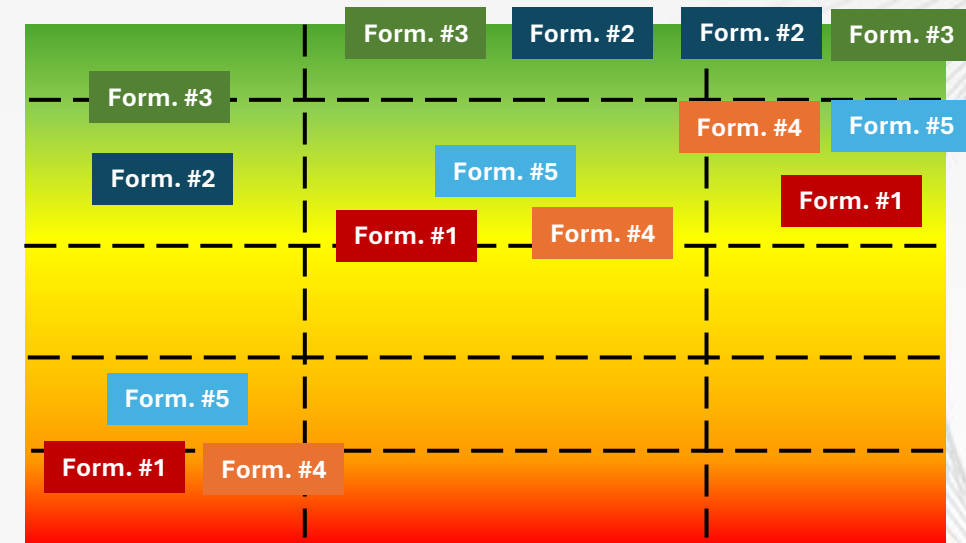
Visual aspect (3 grains)



No defects

Unacceptable defects

Structural and inner lifgate achieving in  
PP-GF40  
(**THERMOFIL HP®** F811X9X)



Fine grain

Coarse grain



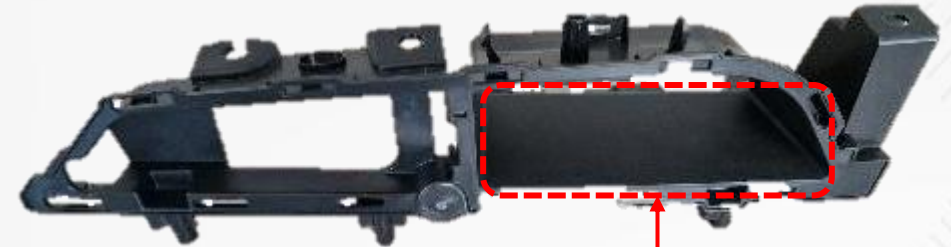
# | Sumika proposal for interiors



Structural and inner lifgate achieving in  
PP-GF40  
(**THERMOFIL HP®** F811X9X)



Structural door stoup in PP-GF30  
(**THERMOFIL HP®** F610X7X)  
Low odour; UV and color



Textured

# | Sumika proposal for exteriors



Concept of active rear spoiler for  
lightweighting, aesthetics and structural

## Aesthetics Challenges

Surface finish

Textured

UV resistance

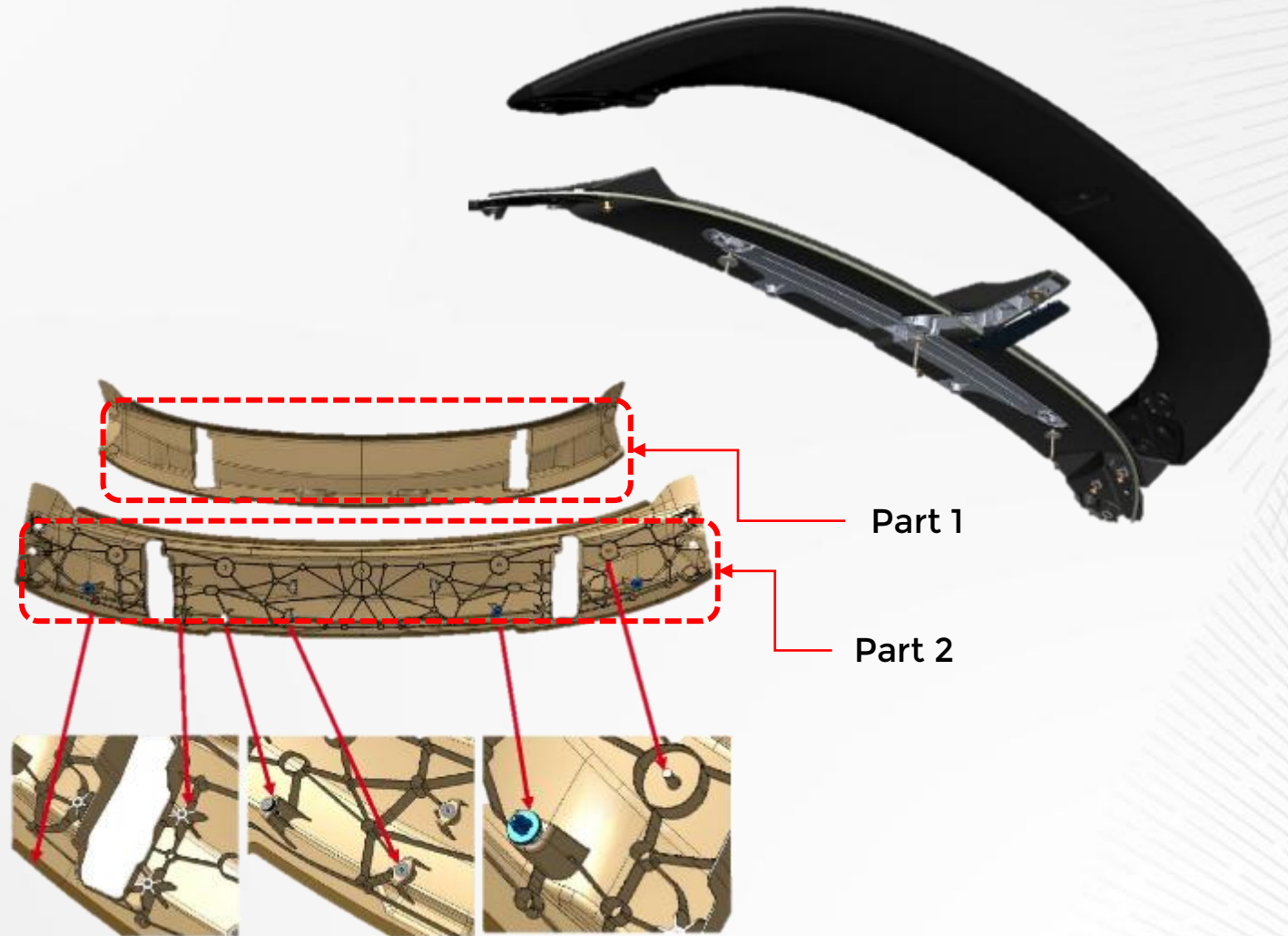
Color matching

Weatherability

Easy assembly

Eco conception (mono material)

Easy mounting

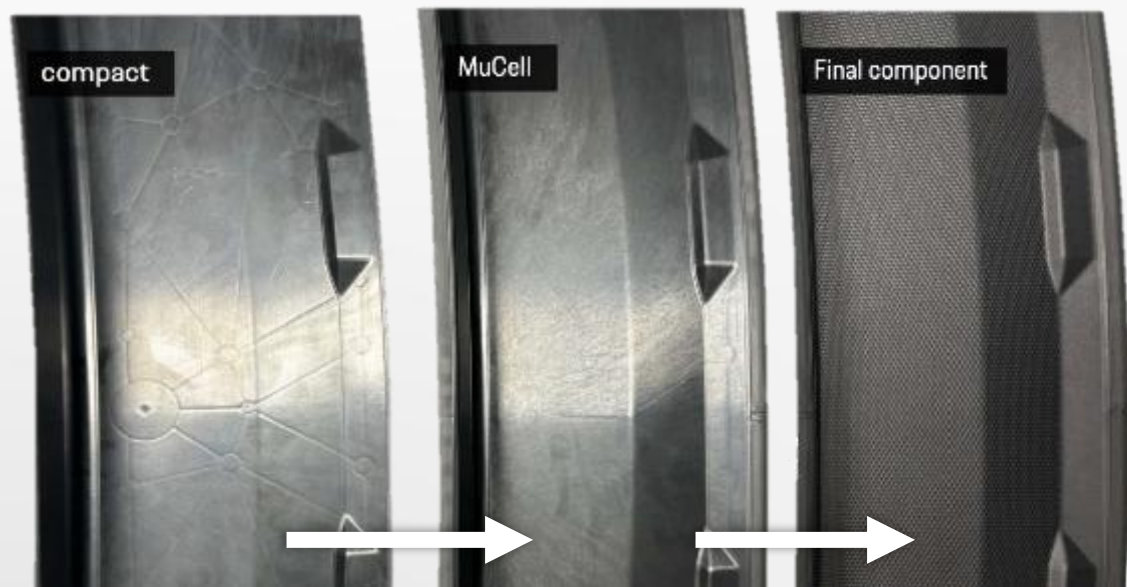


# | Sumika proposal for exteriors



## 3+ years of development

Structural and aesthetical rear spoiler with textured achieved in PP-GF30+PP-GF35  
UV and color match



Aesthetics and  
lightweighting need

Finishing (textured)  
requested

THERMOFIL®

THERMOFIL HP®



# | Sumika proposal for exteriors



Diversity of parts in a front fascia (bumper; front grill, etc...)



**THERMOFIL®**

PP-GF30 UV + colored + aesthetics  
developed and approved  
Improved recyclability

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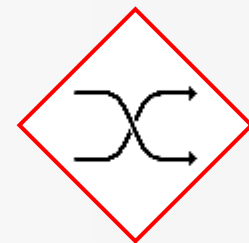
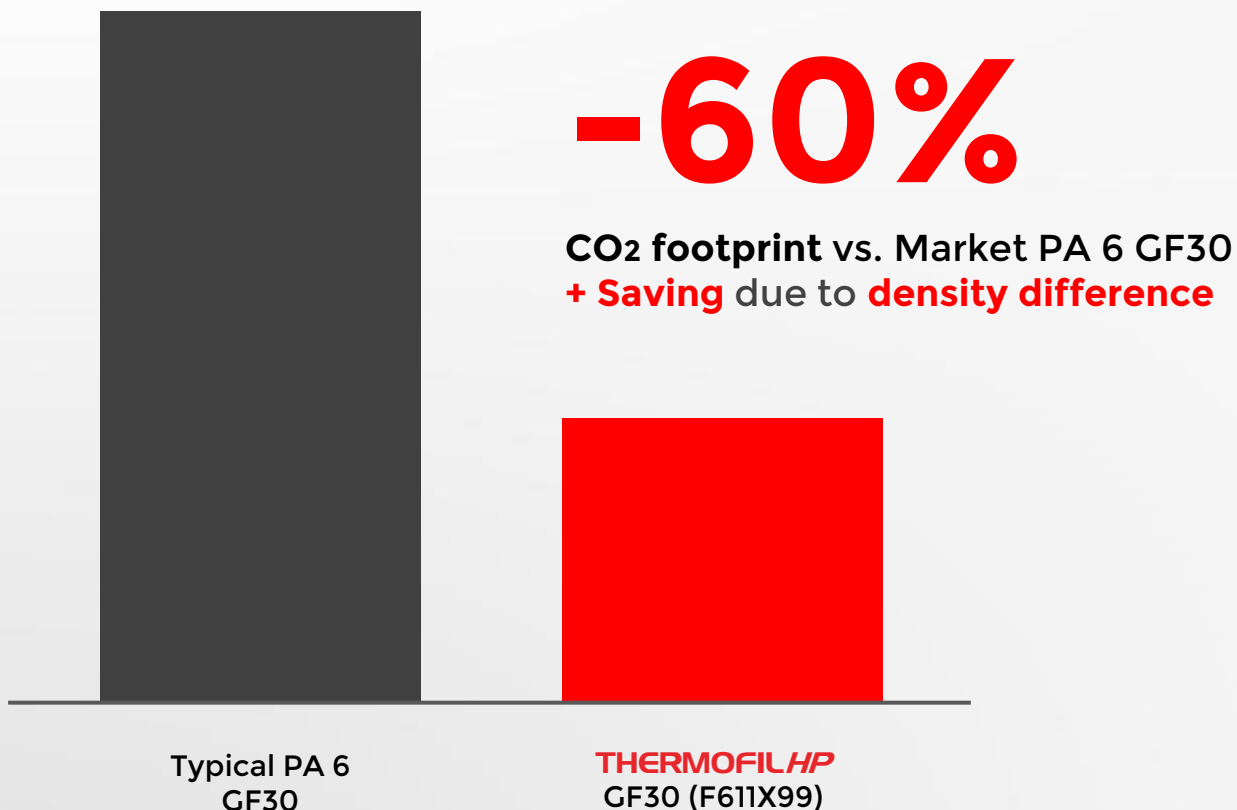


Sumika: Succes story for interiors and exteriors applications



Conclusions

# | Summary : THERMOFIL CO<sub>2</sub> footprint



PA, PBT &  
LGFPP  
substitution



Lightweighting  
*Up to  
20% saving*



CO<sub>2</sub> Reduction  
Up to  
70% vs. PA



Global  
availability

# | Summary : **THERMOFIL<sup>HP</sup>**® and **THERMOFIL**®



Enhancing aesthetics and mechanical, light weighting and sustainability



Supported with material card for advanced CAE



Going forward with sustainability : CO2 reduction & recyclability



**Sumika Polymer Compounds**

Sumitomo Chemical Group

# Thank you for your attention

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**Curious to learn more ?**

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