

#### **OFFICERS**

Chairperson Ben Lopez

Chairperson Elect **Jeff Light** 

Secretary

Mark Heitker

Treasurer **Terry Glass** 

Councilor Mark Barger

Past Chairperson Scott Steele

#### COMMITTEE CHAIRPERSONS

Education Geoff Ward

Marketing

Gary Carr Jaime Pace

TPC Chairperson Surendra Agarwal

ABC Conference Coordinator **Deirdre Turner** 

Deirare Turne

Become a member Join the SPE Blow Molding Division

# SOCIETY OF PLASTICS ENGINEERS

**BLOW MOLDING DIVISION** 

Volume 2012 Edition 3



**ABC 2012** 





October 9-10, 2012 Pittsburgh, Pennsylvania

The Pittsburgh Sheraton Station Square will be the site of the 28<sup>th</sup> Annual Blow Molding Conference featuring technical presentations in packaging, medical and industrial applications covering such topics as technological innovations, materials, advancements in design, safety and sustainability.

You don't want to miss this event dedicated solely to the blow molding industry where you can expect to:

- Discover the techniques and applications that will impact your bottom line and allow you to benchmark your operations.
- Learn about the latest advancements and innovations from industry experts.
- Attend Mini-Sessions featuring comprehensive instruction in technology, troubleshooting and methodologies.
- Participate in this unparalleled networking platform with leading manufacturers, industry peers, prospective customers and colleagues.

For more ABC 2012 information, see flyer on pages 12-13

SPE Blow Molding Division's
2012
Lifetime
Achievement
Award



DONALD C. GRAHAM

Donald C. Graham founded Graham Engineering in 1960 with no capital in the basement of his rented farmhouse in rural Pennsylvania. Today, the Graham Group manages approximately \$2.5 billion of internal and third party capital and is the anchor sponsor of four investment management businesses including the family investment office, Graham Capital Company located in York, PA and three private equity firms based

in the Philadelphia area,
Graham Partners, Inverness Graham
and Striker Partners. The Graham
Group manages a significant pool
of marketable securities along with
investments in over 100 private equity,
real estate and hedge funds. The
Graham Group also maintains direct
investments in businesses in diverse
industries including packaging, building
products, aerospace components,
electronics and drainage and irrigation
products.

The award will be presented at our Annual Blow Molding Conference banquet at the Sheraton Station Square, Pittsburgh, PA October 9<sup>th</sup> - 10<sup>th</sup>, 2012

Continued on Page 3



#### **Chairperson's Message**



Dear SPE Members, Associates and Friends,

As our SPE ABC 2012 conference draws near our team and industry have organized a great program and activities in Pittsburgh, PA this fall. We are excited about the overall programs and sponsorship. I would like to thank

everyone for their work and commitment.

I would especially like to thank our former board members Mark Barger, Daryle Damschroder, Kyle Grodzinski, Win Burrington, Mridula (Babli) Kapur and their board sponsor for their dedication and commitment to our industry over many years. With a lot of effort and energy they successfully supported the SPE duties and promoted further plastics education to schools, universities and our industry. We have a good group of board candidates interested in continuing our mission, coupled with two new board positions (Emeritus) for our senior board members to assist and support special activities.

Our industry climate is changing daily – we deal with global mergers, new resins, different meaning of sustainability / recycling and changes in EPA/Global regulations. Our board members have outlined many of these topics in the agenda for an interesting SPE Annual Blow Molding Conference that will take place in Pittsburgh, PA on Oct 09-10, 2012. This event will encompass the latest technologies, processes, resins and trends around the blow molding industry. We invite you to attend our presentations, participate in our 101s and to support us with our call for papers and sponsorships for upcoming conferences and newsletters.

Students and entry level participates are very welcome to this conference to get an inside look at the blow molding technologies, educational opportunities and industry contacts. Blow molding is a unique process offering any challenges and future opportunities with high technology requirements. Blow molded products are and will remain a part of everyday life in packaging, automotive, medical and industrial applications. We invite you to join this event and would be pleased to see many of you joining the blow molding community in the future and contribute with your ideas for new developments to our future success.

I invite all to meet our board members; we welcome your active and / or financial assistance to successfully continue the SPE activities. Equally important is your input on the conference and recommendations for future events.

I would like also to thank all our board members for their work and extra efforts with their board responsibilities and in organizing our conferences throughout the year with our event coordinator. Look forward to work with you and your continued support.

We appreciate the industry support to further educate and promote blow molding. In order to enhance the technical context to the SPE Blow Molding Division Newsletter we would welcome technical reviews that can be shared with our blow molding community and we also invite convertors to participate in the SPE blow molded article display at our Annual Blow Molding Conference.

Your input on the conference and recommendations for future events is important to us. Our SPE ABC 2012 program, activities, registration and hotel information is enclosed in this newsletter.

We would be glad to meet all of you during the ABC in October!

With Best Regards, Benjamin Lopez SPE Blow Molding Division Chairman

#### Our SPE D30 Division Goals for 2012:

- Research and structure education opportunities for the blow molding industry
- Promote these education opportunities to our industry and students
- Support these education programs technically and financially
- Organize a ANTEC technical conference including an interactive careers session
- Organize a ABC conference with presentations on the latest technology and trends, coupled with training sessions
- Find ways to promote, increase and retain membership
  - See link http://www.4spe.org/ membership-rewards
  - SPE National promotion at our ABC
- Gain industry interest to participate and support our program through call for papers, technical support and sponsorship
- Update our Policy Manual with responsibilities (form a temp review committee)
- Make our financial planning format on QuickBooks

#### 2012 Lifetime Achievement Award DONALD C. GRAHAM

Very few people have had the impact on both the OEM blow molding machinery business and blow molding converting business that Mr. Graham as had over the past 45 years. The packaging conversions of liquid laundry detergent bottles, motor oil containers, aseptic dairy packaging, and coextrusion production for either "sandwiching" recycled resins or producing multilayer barrier containers, are just a few examples of applications that the Graham companies helped develop to the benefit of the overall industry.

Graham Engineering built their first Rotary Wheel blow molder in 1968. Since that time, Graham Engineering has built hundreds of blow molding machines including multiple size wheel machines, shuttle machines, accumulator head machines and reciprocating screw and shot pot machines. Under Mr. Graham's leadership, Graham Packaging Company became one of the largest global blow molding converting companies, and that growth has continued since his divestiture of controlling interest of that business to Blackstone in 1998.

In addition to his business activities, Mr. Graham has been an active benefactor in community, cultural and environmental projects. He has served on boards and committees of numerous academic institutions including the University of Michigan, Babson College, Burke Mountain Academy, York College and Dartmouth College. He has funded several faculty chairs and scholarship programs at these institutions and has funded the Graham Entrepreneurial Leadership Program at Penn State York. He has also received the Benjamin Rush Award from Dickinson College. His community support includes projects such as the Graham Aquatic Center in York, PA.

From the University of Michigan he has received the Alumni Society Medal for extraordinary achievement, has been involved in and supported the Tauber Institute, the Graham Environmental Sustainability Institute, the Sam Graham Trees and Trails, the Graham Nanotech Labs, the Technical Entrepreneurial Studies Program and has supported scholarships and several projects at the Athletic

Technical Entrepreneurial Studies Program and has supported scholarships and several projects at the Athletic Department. He has served in various capacities at the University including the President's Advisory Group, College of Engineering National Advisory Committee and Honorary Co-Chair for the Michigan Difference Campaign.

Mr. Graham serves as Chairman of the Board of Trustees of the Mpala Wildlife Foundation in Kenya which manages a Scientific Research Centre, Ranch and Wildlife Conservancy, as well as a health clinic and a school for children. He also serves on the African Wildlife Foundation Board. The African Wildlife Foundation's mission is to conserve wildlife, protect land and empower people throughout Africa.

Mr. Graham has been active in many professional organizations, including Young Presidents' Organization, Chief Executive Officers, World Business Council, American Business Council, Recycling Advisory Council and the local Pennsylvania Manufacturer's Association where he was Chairman. He currently serves on over ten Corporate Boards.

Mr. Graham earned his Bachelor's Degree in Mechanical Engineering and his Master's Degree in Industrial Engineering and Business Management from the University of Michigan. Mr. Graham has received Honorary Doctorate Degrees from both York College of Pennsylvania and the University of Michigan.

#### **SPE Pittsburgh Section**



The Pittsburgh section had another successful year both financially and content wise. The annual golf outing attracted about 140 for a day of fun and support of our Scholarship program. WE want to thank our sponsors and attendees for their support. Our Board is lead by young professionals who have committed to a successful SPE. We are co-sponsoring the Annual Blow Molding Conference (ABC) in October and expect a record turn out for this wonderful event. The Blow Molding Division has impressed us with their organization and drive to make this event a success. We continue to struggle with increasing membership, but believe that our program and new initiatives by International will help to improve this next year.

Come join us for our monthly meetings and grow your knowledge and meet new friends.

As many will see at the ABC, Pittsburgh is a lovely city with many great attributes, which includes a dedicated Board of Directors looking to enhance the local SPE.

#### **Pittsburgh Section Officers**

Rick Haihach

1 103100111	. I TICK I I I I I I I I I I I I I I I I I I
President Elect	. Nate Manuel
Secretary*	Mike Hucko
Treasurer*	. Dave Masiluna:
Councilor*	Adam Hall
Past President	Chad Zediker
Director	Dick Cameron
Director	Charles Urban
Director	Jon Newcome
Director	Al Ulrich
Director	Rene Burger
Director	Chris Chapmar
Director	Steve Thurrott





P: 770.449.8810 F: 770.449.5445 sales@process-control.com 6875 Mimms Drive, Atlanta GA 30340











#### SPE Blow Molding Division's 2011 Carrie Fox Solin Memorial Scholarship

Harry P. Koshulsky
is the recipient of the 2012
Blow Molding Division's
Carrie Fox Solin Memorial
Scholarship. He is a senior
at the Pennsylvania College
of Technology (PCT) in
Williamsport, Pennsylvania,
and will graduate in May 2013
with a Bachelor of Science
Degree in Plastics and
Polymer Engineering
Technology.



He started studying plastics as a junior in high school by taking Dual Enrollment College Courses in thermoforming, injection molding, extrusion blow molding, rotational molding and basic machining through the Pennsylvania College of Technology PCNow Program. This program allows high school student to declare a college major and earn credits while still in high school. Harry was able to earn seventeen college credits by the time he graduated from high school. During his senior year, Harry received an advanced mark from NOCTI (National Occupational Competency Testing Institute) for the end-of-program assessment in the computeraided drafting and design program, for which he received a Pennsylvania Skills Certificate from the Pennsylvania Department of Education.

Upon college graduation, Harry will be the first student to complete the Workforce Leadership Dual Enrollment 2+2+2 program in PCT's Plastics and Polymers Technology Program.

During his summer breaks, Harry works at TE Connectivity, formerly Tyco Electronics, in the Injection Molding Department. His job responsibilities range from the basic operation of three molding presses, inspecting parts for quality assurance, to pulling and setting molds.

Since his freshman year, Harry has been a member of the Society of Plastics Engineers Student Chapter at Pennsylvania College of Technology. In his junior year, Harry served as social chair of the Society of Plastics Engineers Student Chapter and will be a fundraising co-chair in his senior year. Harry volunteers for numerous civic and community organizations, and is a volunteer firefighter for two area fire companies.

# wentworth mold best value company unintamina Packaging Extremcool **Consumer Products Multi-Cavitation** Fast-to-Market® **Innovative Extrusion Blow Mold Solution** www.wentworthmold.com Global Coverage



### The Three Rivers of Success—Innovation, Efficiency and Sustainability 28th Annual Blow Molding Conference

October 9-10, 2012 Sheraton Station Square Hotel 300 West Station Square, Pittsburgh, Pennsylvania

MONDAY, October 8, 2012

Time to be determined	Tour and Demos at Braskem America
3:00 pm - 5:30 pm	Exhibitor Check-in and Set-up (Reflections, Waterfront, Admiral Rooms)
5:30 pm - 7:00 pm	Registration, Welcome Reception and Exhibits (Reflections, Waterfront, Admiral Rooms)

TUESDAY, October	9, 2012				
7:30 am - 8:30 am	Registration and Continental Breakfast (Reflections, Waterfront, Admiral Rooms)				
8:30 am - 10:15 am	General Session I - (Grand Station I)  Moderator: Ben Lopez, Kautex Maschinenbau GmbH				
8:30 am - 8:45 am	Welcome and Chairman's Message - Jeff Light and Ben Lopez				
8:45 am - 9:30 am	Leveraging Sustainability to Drive Consumer Product Innovation Dr. Michael Okoroafor, VP, Global Packaging R&D/Breakthrough Innovation, H.J. Heinz Co.				
9:30 am - 10:15 am		Blow Molding Resins Outlook - Polyolefins & PET Howard Rappaport, Sr. Director Chemical IHS			
10:15 am - 11:00 am	Refre	eshment Break - Networking and Exhibits - (Re	flections, Waterfront, Admiral Rooms)		
11:00 am - 12:30 pm	General Session II - (Grand Station I)  Moderator: Jeff Light, A-ToP Polymers, Inc.				
11:00 am - 11:30 am	New OEM Council Joining SPI to Represent Interests of Brand Owners and OEMs William Carteaux, President, CEO, SPI				
11:30 am - 12:00 pm	North American Polyolefins: Incremental Change or Transformation? Impact of the Marcellus Shale Development - Srivatsan Iyer, VP, Finance, Planning and Strategy, Braskem America				
12:00 pm - 12:30 pm	Sustainability in the Plastic industry - Just What Does That Mean? - James Chrise, VP & GM Business Unit Polycarbonates Advanced Resins at Bayer Material Science				
12:30 pm - 2:00 pm	Luncheon (Grand Station 2-5)  Moderator: Scott Steele, Plastic Technologies, Inc. Society of Plastics Engineers - The Real Power of Membership				
	Lauren McCarthy, Member Services Liason SPE, Tim Womer, SPE National Past President, & Dick Cameron, Vice President, SPE Executive Committee				
2:00 pm - 3:30 pm	Session 1A - Barrier Options for Packaging - (Fountain View)  Moderator: Henry Vogel, Heise Industries				
2:00 pm - 2:30 pm Innovations and the Sta Art in Barrier Coating T -Stephen J. Honchar, Sr. Specialist, KHS Corporpla America, Inc.	Technology - Paul Banks, Senior Vice President, Fluoro- Seal International LP  Utilization and Recycling in High Barrier Multi-Layer Containers - Dr.				

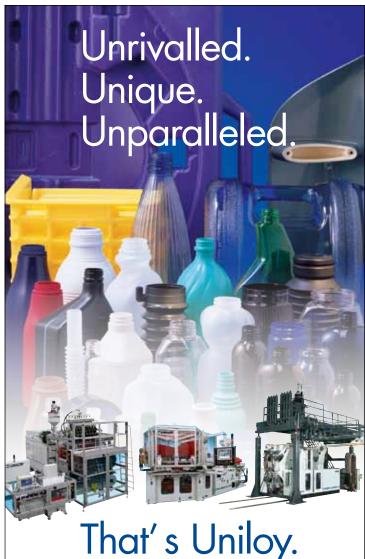
2:30 pm - 3:00 pm  Systems to Meet Advanced Developments in Fuel Clean Car Standards- LEVIII - Dr. Mohammad Usman, Mgr. PowerTRain Installations, CAE & Materials and Syed Ahmad, CAE Product Developments Engineer, Ford Motor Company  Refreshment Break - Networking and  Moderator: Gary C  4:30 pm - 5:00 pm  Case Study: High Output, HDPE  50ml Tablet Bottles - Ambrogio Invernizzi, Product Manager, Uniloy Milacron, Italy  Session 2B - Indust	nks; Today and Tomorrow - (Grand Station I) bson Consulting & Mike Hall, Kyoda America  3:00 pm - 3:30 pm Cost Effective Alternatives for Low Permeability S.O.R.E. Gas Tanks -George Zollos, Market Development Manager, Ticona Polymers  Exhibits - (Reflections, Waterfront, Admiral Rooms)  vices and Packaging - (Fountain View) arr, Bekum America Corporation  5:00 pm - 5:30 pm Producing Hollow Complex Multilayer Medical Parts-Gaetano Donizetti, Principle Engineer, Persico S.p.A.	
Systems to Meet Advanced Developments in Fuel Clean Car Standards- LEVIII - Dr. Mohammad Usman, Mgr. PowerTRain Installations, CAE & Materials and Syed Ahmad, CAE Product Developments Engineer, Ford Motor Company  Refreshment Break - Networking and Moderator: Gary C  4:30 pm - 5:00 pm Case Study: High Output, HDPE 50ml Tablet Bottles - Ambrogio Invernizzi, Product Manager, Uniloy Milacron, Italy  Session 2B - Indust	Cost Effective Alternatives for Low Permeability S.O.R.E. Gas Tanks -George Zollos, Market Development Manager, Ticona Polymers  Exhibits - (Reflections, Waterfront, Admiral Rooms)  vices and Packaging - (Fountain View) arr, Bekum America Corporation  5:00 pm - 5:30 pm Producing Hollow Complex Multilayer Medical Parts-Gaetano Donizetti, Principle Engineer, Persico S.p.A.	
Session 2A - Medical Der Moderator: Gary C  4:30 pm - 5:00 pm  Case Study: High Output, HDPE  50ml Tablet Bottles - Ambrogio Invernizzi, Product Manager, Uniloy Milacron, Italy  Session 2B - Indust	sices and Packaging - (Fountain View) arr, Bekum America Corporation  5:00 pm - 5:30 pm Producing Hollow Complex Multilayer Medical Parts-Gaetano Donizetti, Principle Engineer, Persico S.p.A.	
4:30 pm - 5:00 pm  Case Study: High Output, HDPE  50ml Tablet Bottles - Ambrogio Invernizzi, Product Manager, Uniloy Milacron, Italy  Session 2B - Indust	5:00 pm - 5:30 pm Producing Hollow Complex Multilayer Medical Parts-Gaetano Donizetti, Principle Engineer, Persico S.p.A.	
Case Study: High Output, HDPE 50ml Tablet Bottles - Ambrogio Invernizzi, Product Manager, Uniloy Milacron, Italy  Session 2B - Indust	Producing Hollow Complex Multilayer Medical Parts-Gaetano Donizetti, Principle Engineer, Persico S.p.A.	
	rial Processes - (Grand Station I)	
moderator: Bob J	ackson, Jackson Machinery, Inc.	
4:30 pm - 5:00 pm Flat Blow Molded Parts with Improved Properties - Chuck Flammer, Vice President of Sales, Kautex Machines, Inc.	5:00 pm - 5:30 pm Setting Up and Using Parison Control for Industrial Blow Molding - Kim Shipway, Technical/OEM Sales Manager, Invensys Eurotherm	
o m Boarding Gat	eway Clipper Cruise Ship	
n River Cruise, D	inner and Awards Program	
	kfast and Exhibits front, Admiral Rooms)	
Session 3A - Packaging Recyclability & Sustainability (Grand Station I)		
ASTM and the Former SPI Resin Identification Code System -Dr. Thomas Pecorini, Research Fellow, Eastman Chemical Company  End-User Case Study -Dr. Surendra Agarwal, Creative Group India  Case Study - Sustainability in Rigid Packaging for the North American Market -Thomas Gallagher, Technical & Innovation at Braskem		
Converter Presentation - Speaker to be Determined		
-	Flammer, Vice President of Sales, Kautex Machines, Inc.  m Boarding Gat m River Cruise, D  Continental Brea (Reflections, Water)  Session 3A - Packaging Re (Grand  ASTM and the Former SPI Res -Dr. Thomas Pecorini, Research Fi  End-User -Dr. Surendra Agarwa  Case Study - Sustainability in Rigid Pa -Thomas Gallagher, Technic	

8:30 am - 10:00 am	Session 3B: Industrial Topics - (Fountain View)  Moderator: Mark Heitker, Ineos Olefins & Polymers, USA			
8:30 am - 9:00 am  Compressed Air Efficiencies -Clayton Penhallegon, Jr., President, Integrated Services Group		9:00 am - 9:30 am  Composite Pressure Cylinders - Sean Stephan, Regional Manager, Kautex Machines, Inc.	9:30 am - 10:00 am  Advanced Machine Controls to  Control Costs - George Hurden,  Regional Manager, Kautex Machines, Inc.	
10:00 am - 10:30 am	Refr	eshment Break - Networking and Exhibits - (Re	flections, Waterfront, Admiral Rooms)	
10:30 am - 12:00 pm		Session 4A - Packaging Topics - Moderator: Piaras de Cleir,		
10:30 am - 11:00 am  Layer and Bottle Weight Control - Alan Landers, Product Manager, Upstream Extrusion, Conair		11:00 am - 11:30 am Accelerating Custom Bottles Using Additive & Subtractive Methods - Greg Healey, Business Development Manager, Dynacept Corporation	11:30 am - 12:00 pm Gradation Technology Attracts Personal Care Applications - Wolfgang Meyer, President, W. MÜLLER USA, Inc.	
10:30 am - 12:00 pm		Session 4B - Medical Devices and Pac Moderator: Lew Ferguson,		
10:30 am - 11:00 am Equipment for Energy Savings and Efficiency Focusing on Clean Operation for Sophisticated Medical Applications - Holger Trapp, Technical Sales and Distribution, Hesta Blasform- technikrik		11:00 am - 11:30 am  Medical Plastics Product Development -Jason Williams, Head, Medical Plastics Center of Excellence at Penn State Erie, The Behrend College	11:30 am - 12:00 pm  Polycarbonate Materials for Blow  Molding and Applications  - Pierre Moulinie, Product Steward,  Medical and Food-Contact Products -  Polycarbonates, Bayer MaterialScience	
12:00 pm - 1:00 pm	pm Luncheon and Final Exhibits			
1:00 pm - 2:30 pm		Plastics 101 Sessions - (Gran	d Stations II-V)	
Extrusion Blow Molded Containers & Packaging 101 Moderator: Cal Becker, Eastman Chemical Co.		1:00 pm - 1:45 pm Shuttle Blow Molding Technology - Klaus Mischkowski, Consultant for the Blow Molding Industry	2:00 pm - 2:30 pm  Recip Screw Overview - Dale Maddox, Process Engineer, Uniloy Milacron	
Stretch Blow Molding: Containers & Packaging Moderator: Jamie Pace, Nissei ASB Co.		1:00 pm - 1:30 pm Single-Stage Stretch Blow Molding - Dan Donovan, Midwest Regional Sales Manager, Nissei ASB Company	1:30 pm - 2:00 pm  Two-Stage Stretch Blow Molding - Dan Durham, Director Global Accounts, Plastic Technologies, Inc.	
Injection Blow Molding 101 Moderator: Jamie Pace, Nissei ASB Co.		2:00 pm - 2:30 pm Injection Blow Molding, Concept and Possible Applications -Ambrogio Invernizzi, Uniloy Milacron, Italy		
Industrial Blow Molding 101 Moderator: Geoff Ward, Agri Industrial Plastics		1:00 pm - 1:45 pm  Overview of Accumulator Heads - Bob Jackson, President, Jackson Machinery, Inc. and Gerry Hobson, Owner, Hobson Consulting	2:00 pm - 2:30 pm 3D Suction Blow Technology - Klaus Mischkowski, Consultant to the Blow Molding Industry	
Resins 101 Moderator: Terry Glass, Braskem America		1:00 pm - 1:45 pm Overview of Polyolefins - Terry Glass, Strategic Marketing Manager, Braskem America	1:45 pm - 2:30 pm  Overview of PET - Scott Steele,  President, Plastic Technologies, Inc.	

Screw Design 101 Moderator: Surendra Agarwal, Creative Group India		1:00 pm - 2:30 pm Overview of Screw Design - Tim Womer, President, TWWomer & Associates, LLC		
2:30 pm - 3:00 pm		Refreshment Break - Networki (Reflections, Waterfront, Adm		
3:00 pm - 4:30 pm		Plastics 101 Sessions (Grand Stations III-		
Molds and Designs 101 Moderator: John Rathman, Chevron Phillips Chemical Co. LP		3:00 pm - 3:45 pm  New Die Technologies: Improving Part  Quality & Reducing Costs - Dr. Heinz G.  Gross, Founder, Gross Kunststoff-Verfah- Renstechnik	3:45 pm - 4:30 pm Three-Layer Blow Molding with Recycled Content—Is Retrofitting Existing Equipment Justifiable? - Wolfgang Meyer, President, W. Muller USA, Inc.	
Resins 101 (Part 2) Moderator: Ron Puvak, Plastic Technologies, Inc.		3:00 pm - 3:45 pm  Bio-Based Materials - Lori Yoder, Director, Material Applications, Plastic Technologies, Inc.	3:45 pm - 4:30 pm  Engineering Thermoplastics - Lew Ferguson, PARISONS	
Robotics & Secondary Operations Moderator: Randy Moynihan, Chevron Phillips Chemical Co. LP		3:00 pm - 3:30 pm  Leak Testing Alternatives for Blow  Molded Containers in the 50-250 BPM  'Mid Speed' Range - Scott Heins, Sales  Manager, Air Logic Power Systems, LLC	3:30 pm - 4:00 pm  Packaging Your Containers: Choices for Packing Empty Bottles - Geert Beerens, Vice President, Delta Engineering, Inc.	
Vision Systems 101 Moderator: Mark Barger, The Dow Chemical Company		4:00 pm - 4:30 pm Use of Vision Inspection& Automated Blow Molder Controls to Manage Quality- Georg Wolfe, Chief Technical Officer, AGR International, Inc.		
Medical Materials & Device Design 101 (3:00-4:30 pm) Moderator: Dale Klaus, Quality Custom Molding		3:00 pm - 4:30 pm  Material Selection and Design Overview - Len Czuba, Principal, Czuba Enterprises		
5:00 pm	Conference Concludes			







Today's manufacturer needs more than just blow molding machinery - they need productivity, innovation, and efficiency. For over five decades, that's what Uniloy has delivered. From our development of the first rigid plastic containers to advanced neck-to-neck machines that double output from a single machine. We're always at the forefront of innovation.

The Uniloy team also knows you need advanced molds and tooling, exceptional aftermarket support, container development services, and the know-how to bring your ideas to life – quickly, profitably, and with a global perspective.



www.uniloyna.com • (800) 419-7771





The Pittsburgh Sheraton Station Square will be the site for the 2012 Annual Blow Molding Conference. The conference will feature industry speakers presenting segments in packaging, medical and industrial applications. From resin developments to machinery innovations to automation, design and safety, no topic will be missed. Attendees of past ABC conferences have expressed their enthusiasm regarding the breadth and depth of information they were exposed to during this event.

#### Why Pittsburgh?

- Easy access
- Beautiful exciting downtown location on three majestic rivers
- Cost effective relative to other big cities
- State-of-the-art airport with non-stop service to hundreds of cities across the U.S.
- Many plastics related businesses and manufacturing sites within driving distance from Pittsburgh
- Excellent weather in Fall
- Lots of entertainment options
- 30 Million residents within 400 miles
- Less than 4 hour drive from major population centers

#### Local Companies

- Bayer
- Heinz
- Cannon

Nova Chemicals

- Medrad
- Austins Products
- Valspar
- SAE Headquarters

• MSA

- Phillips-Respironics
   Conair
- PPG
- Penn State University Behrend

#### SPONSORSHIP AND EXHIBIT OPPORTUNITIES



Highlight your company's profile at the conference and support the SPE Blow Molding Division. Your sponsorship dollars provide educational grants to students, help recruit new members to the Division and support the Annual Blow Molding Conference — an unparalleled networking platform for current and prospective blow molding professionals.

#### EXPANSION OF OUR "PLASTICS 101'S MINI-SESSIONS

These comprehensive mini-sessions featured instruction focusing on the technology, processes, troubleshooting and methodologies of blow molding. Led by industry experts, these sessions will provide invaluable tips, suggestions and solutions for such areas as:

- Continuous Extrusion
- Accumulator Head
- Extrusion Blow Molding
- IBM
- Medical Device Prototyping
- Medical device design and development
- Stretch Blow (reheat)
- Polyolefins and PET 101's
- Design for Blow Molding
- Co-Extrusion and Engineered Polymers

#### **TRANSPORTATION**

The Sheraton Station Square Hotel is located 30 minutes from Pittsburgh International Airport (PIT)

#### **SPEAKER OPPORTUNITIES**



If you are interested in presenting a topic at this year's conference, please click here for a Speaker Abstract Form. You can review the Speaker Guidelines and Presentation Requirements here.

#### **AWARDS**



The SPE Blow Molding Division's annual awards will be presented at dinner, which will recognize student scholarships and student design winners. A special segment of the evening will be dedicated to the Division's Lifetime Achievement Award.

#### **CONFERENCE VENUE**

Sheraton Station Square Hotel 300 W Station Square Dr Pittsburgh, Pennsylvania 15219

Kick back and relax at Pittsburgh's only riverfront hotel, the Sheraton Station Square Hotel. Just steps away from downtown corporate and retail centers and adjacent to over 30 shops, restaurants, and nightclubs, it has never been easier to connect with family, friends, and colleagues at the renowned Station Square. For the comfort of our guests, we are a 100% non-smoking hotel.









#### ...for the most in value

Maximize *production capacity* with up to 24 parisons Go *multilayer* to protect environment and packaged goods Use our *in-house sampling capability* of up to 7 layers

Benefit from our experience with more than 1000 heads in the Americas

#### More information: www.mullerheads.com · +1 (413) 787-0664



Please contact us and see what we can do for your business.

©2011 Omya Inc. I 9987 Carver Road, Suite 300 I Cincinnati, OH 45242 I USA Phone: 513 387 4600 I www.omya-na.com I kevin.krummel@omya.com



October 9th-10th, 2012

Sheraton Station Square Hotel 300 West Station Square, Pittsburgh, PA 15219

#### ATTENDEE BLOW MOLDED PARTS DISPLAY REGISTRATION FORM

ABC is providing another opportunity for attendees to network and be an interactive part of the knowledge base at a higher level. A display area (separate from the Conference Sponsorship Exhibition Area) will be established to exhibit <u>new</u> commercial blow molded parts. Each registered attendee, speaker or sponsor may display one Blow Molded part.

The **Attendee Parts** display area will include several six foot tables with linens.

- The Blow Molded part must be new to the market within the last two years.
- Parts must be able to fit on display table. If you wish to display a part large than 48 inches, please contact Lew Ferguson, Division Board Member at parisons@aol.com to discuss display of larger parts.
- Mold makers may display a picture [up to 8X10] of the mold with the part.
- No business cards, marketing materials, laptop presentations, etc. may accompany the part in the Attendee Parts Display
  area. No sales or marketing activities in this area will be permitted in this area. The displays are intended to be an exhibit to
  encourage discussions and technology exchange. Conference Sponsorship is available where you can promote your
  company and product directly in the Sponsor Exhibit Hall. (click here for more details: <a href="www.blowmoldingdivision.org">www.blowmoldingdivision.org</a>)

An 8X10 sign will be provided by the Conference Coordinator based on the information provided below including a description of the part and such details as the molder/converter, toolmaker, material supplier, resin type, etc. Provide only the information you want on the sign. The sign will be displayed on the table next to the part.

Name of Part:			
Category: (i.e. Industrial,	Automotive, etc.):		
Manufacturer / Blow Mold	ler:		
		Participant Informati	ition
Please provide the appropriate	priate contact person to		all other details for your company's participation:
Name	Title	Compa	pany
Phone	Fax	Email	
		RELEASE OF LIABILI	LITY
Division, Directors, volunteer property losses and/or dama	rs, employees or agents re age occasioned by, or in co	epresenting or related to The Soconnection with any activity or acc	hold harmless the Society of Plastics Engineers Blow Molding society in part or whole. This release is for any and all liability for a commodations for this event. The undersigned further agrees and/or its affiliate groups or vendors throughout this conference
Name of Participant:		Company:	Date:
Signature:		Do you want the	he part returned? Yes No
Diagona	lata farma and Francil as an	attachus aut ta Daimhea Tuman (	Conference Coordinates at deturnou@contaling not

Please complete form and Email as an attachment to Deirdre Turner, Conference Coordinator, at dcturner@earthlink.net.

Questions? Contact Deirdre Turner at (248) 505-5136 or by email



Celebrating 30 years of excellence in container automation



Proco Take out Systems
Automatic Deflashers
Robot Case-Packers
Multipak Palletizers
Leak Testers
Flame Treaters
Spout Insertion Machine



Proco provides innovative cost effective automation solution.

Call us today **905-602-6066**Visit us at www.procomachinery.com
info@procomachinery.com



# The most powerful blowmolding quality management system just got better!

#### One system for:

- Closed-loop Blowmolder Control
- Material Distribution Measurement
- Defect Detection

Now with vision-based defect detection



Agr International, Inc. Phone: +1-724-482-2163 www.agrintl.com Closed-Loop Softwar



#### **Your Packaging Expert**

- ·Closures Multiple material, Bi injection and Tri Injection
- ·Bottles EBM, ISBM and SBM

www.alpla.com





#### SPONSORSHIP REGISTRATION FORM

Sponsorship (please	indicate level)				
Diamond Sponso	or - \$2,500	Platinum	Sponsor - \$3	1,500	Gold Sponsor - \$400
Please print company	/ information exa	ctly as it should ap	pear in all publ	ications	
Company Name					
Contact Name					
Contact Title					
Address					
City/State/Zip/Count	ry				
<u>Phone</u>		Fax			
<u>Email</u>					_
Please provide the apparticipation:	opropriate contac	t person to coordi	nate invoicing a	and all other o	details for your company's
Name					
<u>Title</u>					
<u>Phone</u>			Fax		
<u>Email</u>					
Electricity required:  Method of Paymer  Check enclosed	nt:	(if yes, a maximum		sockets will be p	provided)
		_		Γechnology D	rive, Pittsburgh, PA 15219
Visa/MC/AMX No: _					
Name on card		A B A V ( A 1: :: 1			
Vcode (3-digit code o					or at dcturner@earthlink net \( \Delta \)

www.blowmoldingdivision.org

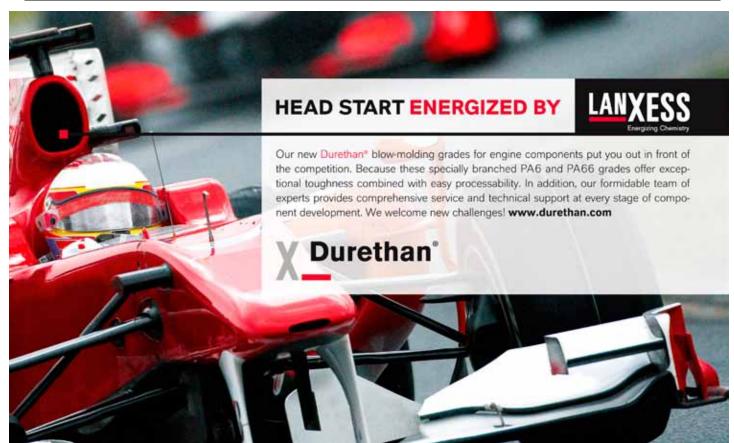
paid receipt will be sent once payment has been processed. Questions? Contact Deirdre Turner at (248) 505-5136 or by email.



#### 28th Annual Blow Molding Conference October 9-10, 2012 Sheraton Station Square, Pittsburgh, Pennsylvania

#### Sponsorship Opportunities

	Diamond Sponsor	Platinum Sponsor	Gold Sponsor
Sponsorship opportunities	\$2,500	\$1,500	\$400
Recognition as Conference presenting sponsor, with prominent signage at event	<b>√</b>		
Sponsorship recognized at all Blow Molding Division activities.	✓	✓	✓
Marketing benefits			
3 Division electronic format newsletter ads. Newsletter is placed on division's website (www.blowmoldingdivision.org)	One-half page (8 ½" x 5 ½")	One half-page (8 ½" x 5 ½")	Business card sized advertisement (2" x 4")
Ad posted on Blow Molding Division website with <i>hotlink</i> to your company's website	✓	<b>√</b>	✓
Conference benefits			
One tabletop exhibit space in ABC 2012 Conference Exhibits (\$600 value)	✓	✓	
One hospitality sponsorship at ABC 2012 with corporate recognition (\$1200 value)	✓		
Two complimentary registrations (\$1190 value) to ABC 2012.	✓		
One complimentary registration (\$595 value) to ABC 2012.		✓	





#### "Technology That Pays For Itself"

BARR Inc., established in 1976, is well known for its ET® and VBET® feed screw designs.

The "Energy Transfer Technology" products have set the standards for High Performance, Energy Efficient feed screws for blow molding, extrusion and injection molding markets.

> "Energy Transfer Technology" *V.B.E.T.*<sup>®</sup>

For more information contact us at

P 757-428-4032 F 757-428-2917

www.robertbarr.com

#### BARR Inc. World Leader in Screw Design





#### Bayer HealthCare



#### **ABC 2012 Sponsor Highlights**

 $\mathbf{B}$ 

low molding technology leader Uniloy is proud to announce the opening of Uniloy University, a unique,

comprehensive industry resource earlyin the 4th Quarter 2012. The dedicated 15,000 square foot space is located within Uniloy North America's headquarters in Tecumseh, Michigan. This new center of excellence will enable ad-



vanced research and development functions including product optimization, resin/materials trials, new container design prototyping, production feasibility studies, and a wide range of exploration from concept to commercialization using blow molding technology. The production lab will include a latest generation UR70 series, as well as one of Uniloy's workhorse 350 Series machines. These machines will be used both for R&D as well as training programs. The lab will also include state-of-the-art auxiliary components for end-to-end production optimization. In addition to the production lab, Uniloy University features a dedicated analytical lab that nearly triples the size of the previous facility. Best-inclass analytical resources will help quantify findings, ensure repeatable tests, and provide insight into test data. The University also maintains customer workspaces with private phone lines and high-speed Internet access so visitors can remain plugged-in and not lose productivity. According to Dave Skala, Uniloy VP and General Manager, "Our goal was to create an environment that fosters blow molding innovation. This new facility was designed from the ground up to meet nearly every conceivable need and give our customers and partners a place to learn and grow the science of blow molding. "Uniloy University is just one example of Uniloy's longstanding commitment to innovation. Uniloy originated the lightweight, handled, plastic milk jug in 1963, and its reciprocating blow molding machine has since become the "industry standard," with more than 3,800 in use worldwide. In addition, the company provides a full range of turnkey system services, including container design, mold development and manufacturing, prototyping and preproduction runs, and system commissioning – as well as an extensive parts and service network. The company has facilities in Italy, Germany, Czech Republic, United Kingdom, Mexico, China and India, in addition to the U.S.

P

roco Machinery Inc., is a leading supplier of automation systems for the plastics container industry, has launched the industry's first integrated take-out system which incorporates a deflasher and leak testing system for space savings and reduced cost. "Our new technology has taken the take-out system to a new level, provding a reduced footprint and substantial cost savings, since processors don't have to purchase all three

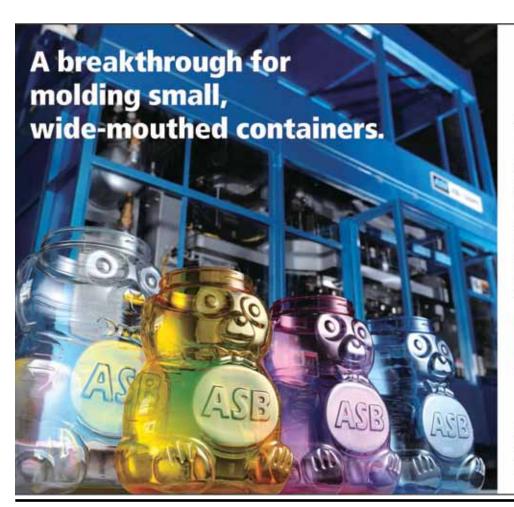


machines separately," said John McCormick, president of Proco Machinery. The company's patent-pending Robopik Plus, which is an upgraded version of Proco's original Robopik model, accommodates a wide range of shuttle extrusion blow molding (EBM) machines (including Bekum H style) without modification or adjustment. The Robopik Plus takes the container and transfers it directly from the deflasher where the tail and top flash is removed. In the same station, a special optional spin trimmer is also available to spin off any dome flash that exists. After deflashing, a specially designed articulated vacuum conveyor extends into the



deflasher and retracts with the container in an upright orientation. The container is then leak tested on this same conveyor. The integrated system permits the use of only one set of tooling (unlike two sets required for the previous system) and also facilitates easy changeovers. The Robopik Plus is not limited by shape or size and can handle tottle-type containers with any number of mold cavities. The new system also boats an upgraded control system with a color touch screen and the capability to store job recipes for easy

recall. Proco Machinery offers the new system globally and is currently working on a number of successful projects at both domestic and global blow molding facilities.





#### Superb mass production capability and flexibility.

As PET containers continue to gain favor over glass and other plastics, the market demand for small, wide-mouthed containers is increasing. To meet this demand, ASB created the ASB-150DPW.

A versatile machine ideally suited for mass production of containers with thread diameters up to 94mm, it optimizes productivity – yet lowers power consumption and increases energy efficiency. With unparalleled quality and output, the ASB-150DPW is meeting the evolving needs of the PET container market.



#### NISSEI ASB COMPANY

I25 Westlake Parkway Suite I20, Atlanta, Georgia 30336 U.S.A. TEL: I (404) 699-7755 FAX: I (404) 696-9009 http://www.nissei-asbus.com (USA) http://www.nisseiasb.co.jp/en/ (Head Office)

AMERICAN TOOL & ENGINEERING, INC

- Complete tool design from start to finish
- Machined & Cast aluminum molds
- On-time delivery
- Weekly progress reports

For more information contact us at.. (641) 816-4921 sales@atemold.com



Quality Molds by Design

Dedicated to building quality molds for the Blow Molding, Thermoforming & Pressure Forming Industries

#### **ABC 2012 Sponsor Highlights**

P

rocess Control Corporation, the leading innovator and manufacturer of auxiliary equipment and systems for the plastic processing industry



has now incorporated regrind and powder feeders for use on all sizes of its popular line of Guardian® Series 2 gravimetric batch blending systems. The feeders are both auger type for use with difficult-to-flow sheet regrind and ground up scrap from sprews of off-spec parts, or a wide range of difficulty to feed, powder materials. In most sheet, in-line thermoforming, and molding applications, customers need the capability of feeding up to 50 percent or more of ground scrap back into the process. By



"refeeding" this material back through a Guardian® Series 2 gravimetric batch blending system, the amount of scrap can be controlled and recorded. Conventional gate-feeder designs can jam and bridge over, resulting in feeding inconsistencies that affect system accuracy and performance. Through extensive research and testing, Process Control engineers have optimized the design of the regrind feeder auger to prevent these and other problems that lead to costly process interruptions. By incorporating the popular PF Series powder feeders into our complete line of Guardian® blenders, one or two powder materials can be blended with standard pellets and/or regrind materials at a very economical price. These specialty feeders are now available on all Guardian® Series 2 blender sizes (2.5 5 kg, 12 kg, 18 kg and 25kg) for throughputs of up to 9600PPH and 12 components per blender, and they are available with a variety of auger/gearmotor combinations to accommodate a

very wide range of materials and blend ratios.



&D/Leverage's creativity in mold manufacturing for PET tooling, IBM tooling and Injection molds, as well as unit tool development, testing and validation, is making it possible for Iowa State University (ISU) scientists to develop sustainable horticulture containers—eco-friendly flower pots—in a massive USDA-funded, multi-institutional research program targeting the \$7.12 billion container specialty crop industry. The goal of the program is to develop a commercially feasible bioplastic container design, an alternative to petroleum-plastic containers that can potentially save \$706 million annually, according to researchers. The industry



encompasses bedding plants, fruits and vegetables and containerized shrubs and trees for residential gardening and landscaping. Called "Bioplastic Container Cropping Systems: Green Technology for the Green Industry." The five-year research program is the largest of its type ever performed. "Bioplastic containers degrade harmlessly when installed with the plant in a garden or landscape" said Dr. James Schrader, Co-PI for the project at ISU.

"Another key benefit of the new-breed containers is the ability to shift from foreign feedstocks to biorenewables." "We enjoy challenging the status quo and, in this case, we had been excited about working with bio-resins," said Jeff Cooper, R&D/leverage's Engineering Manager—Mold Design and Manufacture. "The key issue wasn't about dimensions and tolerances but had more to do with the materials being used and their moisture content," Cooper said. "This was a project that got our creative juices flowing and one that will help us develop solutions for other customers seeking sustainable alternatives. You can access past proceedings of the Annual Blowmolding Conferences at:

http://www.4spe.org/pfn *user name:* ABC Guest *password:* plastics



#### **ABC 2012 Sponsor Highlights**



inding a high-performance screw for certain blow molding applications is often a challenge. R&B Plastics Machinery is pleased to introduce the Max-Recip Impact Screw, a new line of feed screws specifically designed for high throughputs, low melt temperatures and improved mixing ca



most often used to make dairy bottles and other packaging applications, said Matthew Gifford, Technical Product Manager. "Our customers in the dairy and juice markets repeatedly told us how difficult it was to find feed screws engineered to their needs. Milk processing plants rely on quality containers an on-time delivery, which requires bottle suppliers to run efficient, consistent operations. Tests with our new Max-Recip Impact Screw showed high performance and lower shear for reduced melt temperature," Gifford explained. The new feed screws are made of high quality carbon steel with bi-metallic flight hard-facing and chrome plated for extended production life. This provides long-term durability and performance capabilities, which are critical for manufacturing," he added. The new Max-Recip Impact screws are for replacements/upgrades as well as new machine screws. The Max 350R2 Recip screw (its technical name) was designed by Tim Womer, R&B's Chief Process Consultant. Womer has developed more than 5,000 screw designs as well as numerous patents for blow molding. extrusion, and thermoforming applications. Earlier this year R&B Plastics Machinery introduced the MAX Impact feed screw line for extrusion applications; the Max-Recip design complements those screws with even more features to enhance production throughput for bottles. R&B manufactures extrusion and blow-molding machinery for the plastics industry. "We believe there are good opportunities to better serve these end-use markets with a high- performance reciprocating blow molder screw custom-designed to provide consistent results at maximum throughput," Gifford said.



#### **ABC 2012 SPONSORS**

#### DIAMOND LEVEL

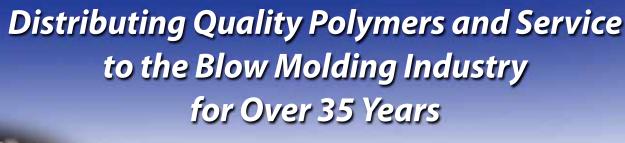
A. Schulman, Ampacet Corporation, Auriga Polymers Inc. of INDORAMA, BlowMolding Machinery & Equipment, Inc., Braskem America, Inc., Conair, Eastman Chemical Co., Graham Engineering Corp., Invensys Eurotherm, LANXESS, Inc., Nissei ASB Company, OMYA, Persico Rotomoulding, Plastrac, Inc., Plastic Technologies, Inc., R&D/Leverage, Uniloy NA

#### **PLATINUM LEVEL**

AGR International, Inc., Air Logic Power Systems, LLC, ALPLA, Inc., American Tool and Engineering, A-ToP Polymers, Inc., Bayer MaterialScience LLC, Bekum America Corporation, Creative Blow Mold Tooling, Delta Engineering Inc., FGH Systems, Inc., Fidelity Tool & Mold Ltd., Galaxy Technologies, Hawkeye Preferred Tooling Group, Heise Industries, Kautex Machines, Inc., Maguire Products, Inc., Materion Brush Performance Alloys, MC Molds, Inc., Mid-America Machining, Process Control Corporation, Olympus Proco Machinery, Inc., RAO Design, R&B Plastics Machinery LLC, Robert Barr, Inc., Rocheleau Tool and Die, Solvay Specialty Polymers, Spectrum Plastics Group, Universal Dynamics, Inc., Wentworth Mold, Ltd., W. Muller USA, Inc.

#### **GOLD LEVEL**

Agri Industrial Plastics Co., Bayer Healthcare Medical Care







Service 24/7 No Voice Mail Every Minute, Every Hour, Every Day





OVA Chemicals





47 Rockingham Road • Windham, NH 03087 USA Tel: 603-893-4366 • Fax: 603-898-5937 www.a-toppolymers.com

Contact: Jeff Light, Manager, Marketing and Senior Accounts Chair-Elect – SPE Blow Molding Division

# Process additives. Functional additives. Resin replacements. Like butter for your popcorn.

Whether you need to create the look of high-end polished aluminum or frosted glass, or analyze options to reduce your total bottle cost, Ampacet is your resource.

Ampacet provides many choices for process additives, resin replacements, and functional additives such as CrystalClear™ UVA for PET that protects contents from UV without yellowing.

In addition to engineering-in function, Ampacet works to ensure that your product will pop off the shelf by offering the latest in colors and textures that command consumer's attention.

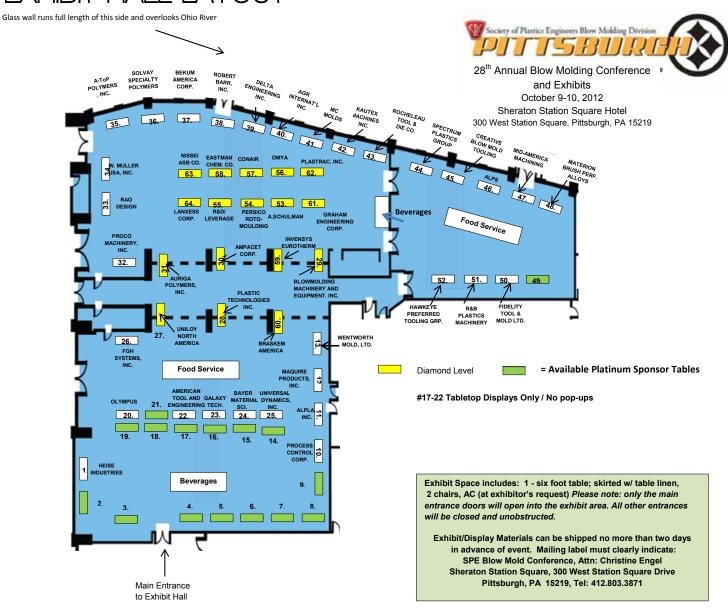
For more information – and great tasting popcorn – call Doug Brownfield at 800-888-4267.



futurecolorintelligence

Ampacet Corporation, 660 White Plains Road, Tarrytown, NY 10591-5130 Tel: +1 800 888 4267 Fax: 914 631 7278 www.ampacet.com

#### EXHIBIT HALL LAYOUT





#### W. Amsler Equipment Inc.

#### PET Reheat Stretch Blow Molding Machines All-Electric, Canadian-Built

- \*1-6 cavities up to 9,000 BPH
- \*15 minute changeovers
- \*FLAT OVALS & WIDE MOUTH JARS
- \*use competitor molds

#### We also build:

- \*high speed bottle inspection units
- \*automatic & semi-automatic palletizers

Visit our production showroom just north of Toronto!

www.amslerequipment.net

Phone: 905-707-6704 Fax: 905-707-6707



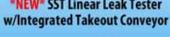
NexGen Rotary Leak Tester



ALDS

# YOUR EXPERIENCED PARTNER IN ONLINE PLASTIC CONTAINER INSPECTION







SS Linear Indexing Conveyor



DB-100 Downed Bottle Ejector

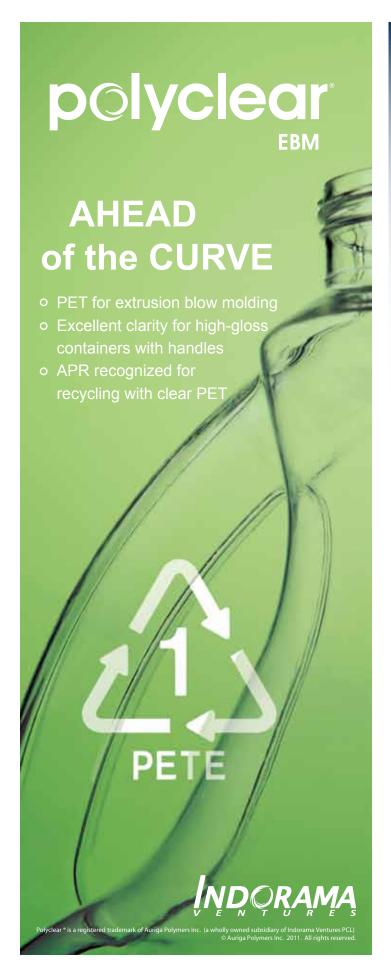


SX Linear Bottle Stop



The current population of ALPS leak testing machines is assuring the integrity of more than 50 billion containers a year.

www.slpslesk.com



Call Auriga Polymers Inc. at +1 980 233-8235 for more information

Graham Engineering Corporation
Continuing Education

## Grant Program

The Blow Molding Division of the Society of Plastics Engineers and Graham Engineering Corporation co-sponsor a program for continuing education of blow molding industry workers. By making financial resources available to Blow Molding Division member companies, this program will assist more people in obtaining continued education in blow molding and improve their job-related skills.

Up to \$500 per person is available to attend an SPE Blow Molding Conference, an SPE Seminar in Blow Molding, or other program applicable to blow molding.

#### **Eligibility Criteria:**

- The employee must be a full-time employee of one of our member companies (having at least one current member of the SPE Blow Molding Division).
- 2. The employee's job function must be blow molding related.
- 3. The employee's academic training must not be higher than Associate Degree.
- 4. The employee must have company recommendation and support.
- 5. Costs exceeding \$500 will be the responsibility of the employee or employer.

#### How to enroll:

1. Submit a request to the Blow Molding Division at the following address:

Agri Industrial Plastics
Attn: Geoff Ward
301 N. 2nd St
Fairfield, IA 52556
geoff.ward@agriindustrialplastics.com

- Include a letter of support from your company.
- 3. You will be notified of acceptance before the event that you wish to attend.



#### A Galaxy Technologies Company



Your Vision, Our Future

#### Accurate Thickness Measurements

Olympus provides innovative thickness measurement solutions on blowmolded bottles. Measurements are nondestructive, instant, and accurate.

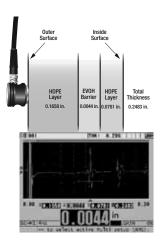
#### Plastic bottles

The Magna-Mike uses a simple magnetic method to make reliable thickness measurements on critical bottle areas.

Just drop a small target ball in the bottle and scan a magnetic probe on the outside of the bottle!

#### Multi-layer plastic

The multilayer software option on the 38DL PLUS ultrasonic thickness gage calculates and simultaneously displays thickness measurements of up to four individual layers. It also displays total thickness of selected layers. Fuel tanks and bottle preforms are typical applications.



www.olympus-ims.com

#### FGH SYSTEMS INC 10 Prospect Place Denville, NJ 07834 USA

Tel: (973) 625-8114 E-mail: sales@fghsystems.com Fax: (973) 625-1442 Website: www.fghsystems.com

- Extrusion blow mold manufacturing and tooling for all brand machines.
  - Single cavity unit molds to high cavitation production long stroke molds.
- Eight (8) extrusion blow molding machines for sampling and development.
  - COEX, pre-production, clean room, and new state-of-the-art all electric lab machine.
- Blow molding machine representations and turn-key packages:
  - UNILOY B&W Germany and Italy extrusion blow molding shuttle machines.
  - OSSBERGER Pressblower injection blow molding machines.
  - AOKI Stretch blow molding machines (Northeast USA).
  - EISBAR Air cooling, drying, and dehumidification systems.









**MOLD MANUFACTURING** 

COMPLETE PACKAGE

**HIGH CAVITATION** 

**TECHNICAL CENTER** 

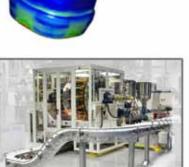
Serving the blow molding industry since 1976

GRAHAM ENGINEERING CORPORATION





Single layer or multilayer. Low, medium, or high volume. Shuttle or Wheel technology. Single machines to turn-key systems. Graham has the equipment and the expertise to help you meet your bottle making needs. We can help you create packaging with consumer appeal and product protection. Graham also supplies a full line of industrial accumulator head machines to meet your industrial molding requirements.



#### Contact

Phil Balin, Regional Sales Manager • (828) 488-7551 • pbalin@grahamengineering.com Scott Howland, Sales Director • (717) 505-4813 • showland@grahamengineering.com



GRAHAM ENGINEERING CORPORATION

1203 Eden Road, York, PA 17402 (717) 848-3755 • www.grahamengineering.com

#### Contributions to the **Blow Molding Division Education Committee**

CKS Packaging contributed \$1000 to our general education fund

Kautex Maschinenbau contributed \$500 to our general education fund

Eurotherm

# Blow Molding made easy with the MACO® Breeze II

Eurotherm has developed the perfect replacement for the old Hunkar or Moog systems that you may be using. The Breeze II brings easily programmed parison only wall thickness control capability to the operator and it is backed up by a 3 year warranty. It can be specified on new machines or added as a retrofit to a wide variety of machines to provide consistent wall thickness for improved productivity and product quality, less material consumption and reduced scrap. And, most importantly, at a price that provides ROI in months, not years

The user needs only specify the type of machine and the unit will be factory programmed and wired for that type of machine. Once the unit is installed, calibrate the tool/accumulator and enter the desired parison profile. The Breeze IIc comes standard with these Features and Benefits

- Pre-configured for Common Machines (Time or Position)
- 100 Point Parison Profile
- 100 Point Velocity Pushout Control
- Graphically Enter and Display the Parison Profile
- Actual Tooling Performance versus Entered Profile Dis played
- Separate Weight and Die Gap Settings
- Very High Speed Loop Closure 0.1ms
- Multiple Security Levels
- Large Color Touch Screen
- Store Parison Setups to Internal Memory or USB Sticks
- . Common Boards with the MACO DS Controller
- . Expandable to Total Machine Control



Let's Talk About Improving Blow Molding Production Capabilities

For more information visit our website at: www.eurotherm.com Or email us at: info.eurotherm.us@invensys.com



A.Schulman Polybatch Offers Surface Solutions for Packaging.

# PERFORMANCE SALES APPEARANCE PROCESSING DESCRIPTION OF THE PERFORMANCE PROCESSION OF THE PERFORMANCE PROCESSING DESCRIPTION OF THE PERFORMANCE PROCESSION OF

Contact: Chris Kerscher, Marketing Manager | 864-616-2796 | polybatch.us.com | www.aschulman.com/polybatch

# First. Best. Only.



Industrial design, consumer research, and prototyping, to manufacturing and validation—all from one company. Ideas move faster. Inspiration flows from one process to the next. Teams are aligned and working toward one goal. The result is better products made faster than ever before. For more information, contact us:

USA 816-525-0353 Europe +44 (0) 1623 556287 www.rdleverage.com

Structural Brand Development | Mold Manufacturing

FOOD & BEVERAGE | HOME & PERSONAL CARE | HEALTHCARE



From research-driven design..



... and 3d design refinement.



... to commercial mold

© 2012 R&D/Leverage

#### **EASTMAN**



### Let your ideas flow.

Eastman Aspira™ copolyesters combine a unique collection of attributes—clarity, gloss, strength, and design freedom—enabling the development of attractive, ergonomic packaging to meet your market and processing needs.

#### Ron Salati

**Eastman Chemical Company** 

Market Development Manager Food, Beverage, and Consumer Packaging Specialty Plastics Business Organization P: 423.229.5671 C: 704.993.8354

rsalati@eastman.com

www.eastman.com/aspira

Visit us at booth #58 during the Annual Blow Molding Conference, October 9–10, Pittsburgh, Pa.

#### **SOLVAY SPECIALTY POLYMERS**

More Products with More Performance™

#### **Ixef**® BXT 2000-0203

High-Performance Barrier Plastic

#### Ideal for Small Engine Fuel Tanks and Consumer Packaging

- 2-layer and 3-layer blow molding
- Eliminates additives and coatings
- CARB compliant
- EPA certified
- Lower equipment costs than EVOH
- Continuous and accumulator blow molding processing



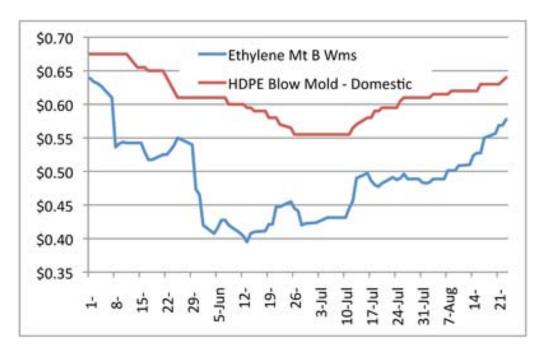
Learn More at Booth #36 www.SolvaySpecialtyPolymers.com



#### **2012 Market Fluctuation**

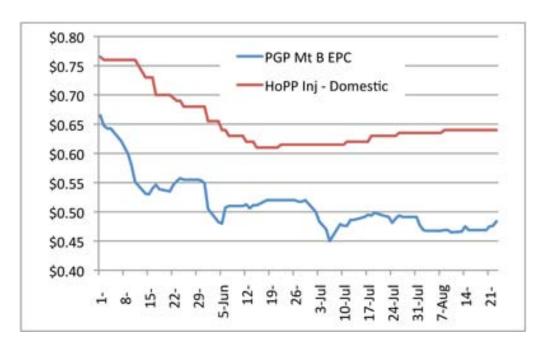
The month of May was a volatile time for ethylene, as spot prices dropped nearly 20 cents per pound. Adding to the dramatic slide was the fact that prices saw unusually large single-day drops two times. On May 8<sup>th</sup>, ethylene fell from 61 cents to 53.5 cents. It stayed in the low 50s for nearly the rest of month before dropping from 54 cents to 47.5 cents on May 30<sup>th</sup>. During this time, spot polyethylene prices also fell, but not to the degree that monomer did. Spot HDPE blow mold, for example, began the month of May not too far above ethylene, at 67.5 cents (basis delivered railcar East of the Rockies). Spot HDPE eased to 65 cents by May 15<sup>th</sup> and then steadily drifted down to 61 cents by May 25<sup>th</sup>. By the end of May, ethylene was 46.5 cents and HDPE was still at 61 cents. June began with another jolt to ethylene, with prices sliding a further 4 cents in a single day to 42 cents. Ethylene gradually traded down to 39.5 cents by June 13<sup>th</sup>, while HDPE BM had only fallen from 61 cents to 59.5 cents. In mid-June, ethylene began to turn around as several olefins plants scheduled to restart from maintenance outages struggled to return to service.

Ethylene prices steadily rose from mid-June and with the exception for a brief dip in the final days of the month, continued rising to nearly 50 cents by mid-July. With all ethylene plants running, the market hovered in the upper 40s cpp range for about two weeks as speculation wavered around the belief that downstream demand was truly strong. PE prices in the meanwhile, steadily rose as demand continued, crossing back above the 60-cpp level in the domestic spot market for HD BM.

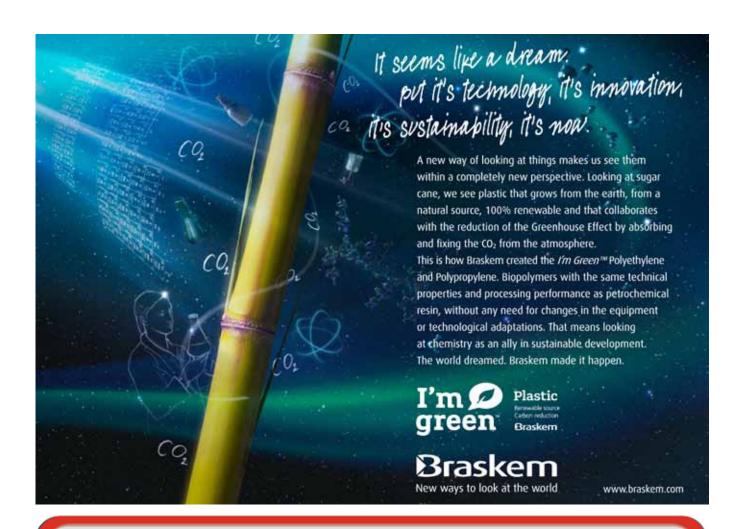


August has been a relatively surprising month for the ethylene market, as prices continued pushing higher. Some intermittent, short-term unplanned ethylene plant outages certainly supported the higher prices, and the demand pull from both the international and domestic resin markets has kept ethylene plants running hard. Starting the month at 50 cents, ethylene prices rose to 55 cents by August 17th, and have continued edging higher as low inventories, strong demand and speculation about the September storm season in the Gulf have created a very hot commodity indeed. Polyethylene prices have not run up with the same fervor, however, but have steadily risen regardless of the one-day price jumps seen upstream. Going into the last week of August, HDPE BM spot prices were in the mid-60s cpp range – maintaining a margin, but nothing compared to the 40-cent spread seen between ethylene and the popular feedstock ethane. The PE market now faces a familiar scenario: higher prices that keep margins intact could limit international opportunities and therefore build domestic supply that could inspire run cuts if stockpiles overflow in October. It's a scenario that the market has seen at exactly this time of year for several years, and prices have typically dropped quickly in the fourth quarter. Storm season has exacerbated this situation some years, and that could also be on the horizon in September.

The polypropylene chain has seen nearly the opposite trend as polyethylene. Propylene monomer prices had been significantly higher than ethylene in the early part of 2012, usually 10 cents above it or more. When ethylene spiked at the end of March to 75 cents, it nearly caught up to propylene, which was 78 cents at the time. The two monomers drafted back to the low to mid-60s cpp range by May and continued easing at the same rate for much of the month. However, when ethylene plunged 7 cents at the end of May to 47 cents, propylene was steady, ending the month at 55 cents. Polypropylene prices also eased during May, but not as quickly as its monomer. Spot domestic HoPP injection grade prices began the month at 76 cents, 10 cents above monomer, and were 68 cents by the end of May, 13 cents above monomer.



Unlike PE, polypropylene prices were not particularly attractive to the international marketplace, and domestic sales began to slow. The effects of this situation bore out in June as domestic spot PP prices slid 7 cents in the first half of the month to 61 cents. Propylene prices also dropped in June, but only by 3 cents. The spread between propylene and HoPP shrank to 9 cents. Propylene continued to ease to 50 cents in June and was steady for several weeks at this price, inspiring speculation that the market had found a bottom. Domestic PP orders began to increase in June and prices began to tick slightly higher, from 61 cents to 61.5 cents by the end of the month. This trend continued in July, as propylene dipped below 50 cents while PP edged up to 63 cents. Propylene stayed around 47 cents for the first three weeks of the month and domestic PP demand remained strong, pushing spot prices to 64 cents. At the end of August, propylene jumped back up to the 50-cent level and appeared to be inching higher towards the month's end. Spot PP prices have remained at 64 cents, and activity was growing thin. PP contract demand could be the key indicator for the September market, as sellers have relied on strong contract volumes for the past several months to keep competitive pressure off of spot market offers. The past few years for propylene at this time of year have seen record high prices followed by steep and quick drops, creating a high-priced inventory situation for monomer and resin alike. That scenario does not seem to be playing out this year, but as with ethylene, supply concerns and storm threats could change that in September.





# **Precision Gravimetric Blenders**

Injection Extrusion

**Blow Molding** 



**GF-202** 













GPET-202

Push Button Calibration

**GA-403** 

- Alphanumeric 80 Character Display
   Flexible Modular Design
- Easy Cleanout to Reduce Down Time
   Ethernet Capable
- 250 Recipe Storage Capability
   Integrated Loading Systems
- Fast on the Fly Color Changes
   Synchronous Blending

610-356-3000

www.plastrac.com

plastrac Edgemont, PA



# RAO DESIGN INTERNATIONAL, Inc.

# BLOW MOLDS & INJECTION MOLDS PRODUCT DEVELOPMENT & SAMPLING

9451 Ainslie, Chicago / Schiller Park, IL 60176. USA TEL: 847 671 6182, FAX: 847 671 9276

E-mail: raodesign@aol.com, web: raodesign.com



Expert Rapid Prototyping, Additive Manufacturing, Quick-Turn Tooling & Molding, Injection Molding and Contract Manufacturing



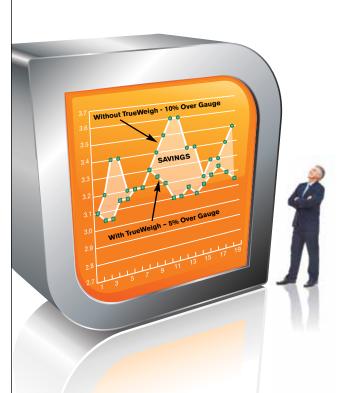
# **Quality Certifications**

ISO 9001:2008 cGMP 21 CFR, Section 820 Compliant ISO 13485:2003

# ITAR Compliant & State Department Registered

Minnesota (HQ) Connecticut Colorado New York

sales@spectrumplasticsgroup.com • www.spectrumplasticsgroup.com



# SAVE \$500,000 OR MORE

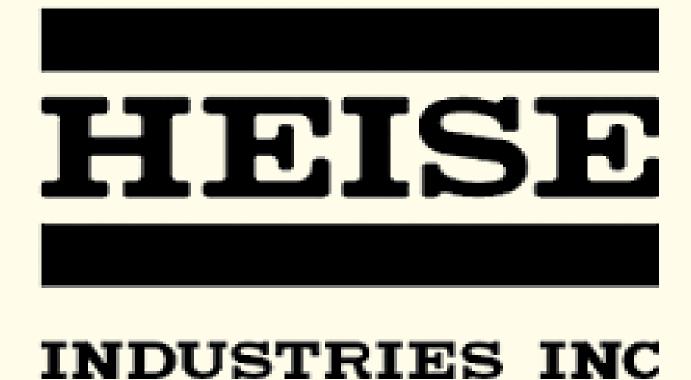
WITH CONAIR TRUEWEIGH™ GRAVIMETRIC EXTRUSION-LINE CONTROL

With unsurpassed control over throughput, film and sheet thickness, layer ratios and more, you gain the **confidence** to operate in a tighter processing window and **drive savings right to your bottom line.** 

**Think about it.** Run a five-layer film line at just 10% over gauge – at 1500 lb/hr for 20 hr/day, 250 days/year with materials averaging \$1.50/lb – over-gauge material will cost \$1,125,000/year. Cut the over-gauge percentage from 10% to 5% and you save that excess material or \$562,500/year. A TrueWeigh system can **pay for itself** in a little more than a month. After that, savings go right to your bottom line.

**Get the whole story** and learn exactly how much you can save. Call Conair at 800-654-6661 or click to www.conairgroup.com/promotions/savematerial.html and download our white paper.

200 West Kensinger Drive | Cranberry Township, PA 16066 | 724.584.5500 | info@conairgroup.com | www.conairgroup.com



CONAIR

# **Annual Business Meeting**

Meeting was held at the Orange County Convention Center - Orlando, Florida

# Welcome – Ron Puvak

BOD Members Present: Ron Puvak, Ben Lopez, John Rathman, Lew Ferguson, Gerry Hobson, Jeff Light, Henry Vogel, Piaras de Cléir, Mark Heitker

Guests: Jon Meckley, Don Peters, Bill Sellinger

- ➤ Motion to open the meeting 4:45 pm— Lew Ferguson, Jeff Light 2<sup>nd,</sup> approved.
- The financial status of the Blow Molding Division is in good condition.

# □ Chairman's Report − Ben Lopez

- The division has received both the SPE Pinnacle and the Communications awards.
- ➤ Lew Ferguson and Mark Barger have received Honored Service Membership status.
- The Best Speaker Award for the ANTEC Blow Molding Session went to Mark Barger.

# No new Business

 Motion to close the meeting 4:50 pm – Gerry Hobson, Piaras de Cléir 2<sup>nd,</sup> approved.



# **Board of Director's Meeting March 31, 2012**

# BOD Meeting held at Ocean Prime Rialto - Orlando, Florida

AI = ACTION ITEM

# Call to order

BOD Members present: Mark Barger, Ron Puvak, Ben Lopez, Terry Glass, John Rathman, Lew Ferguson, Geoff Ward, Gerry Hobson, Jamie Pace, Jeff Light

BOD Members Absent: Scott Steele, Surendra Agarwal, Bob Jackson, Babli Kapur, George Hurden Piaras de Cléir, Henry Vogel, Randy Moynihan, Mark Heitker, Dale Klaus, Cal Becker, Mike Hall, Gary Carr

Guests: Jon Meckley, Trisha McKnight, Margie Weiner

# □ Welcome – Ben Lopez

Reviewed our SPE D30 Division Goals for 2012

- > Research and structure education opportunities for the blow molding industry
- Promote these education opportunities to our industry and students
- Support these education programs technically and financially
- Organize a ANTEC technical conference including an interactive careers session.
- Organize a ABC conference with presentations on the latest technology and trends, coupled with training sessions
- Find ways to promote, increase and retain membership
  - See link http://www.4spe.org/membership-rewards
  - SPE National promotion at our ABC

Continued on next page



Email- Sales@mcmolds.com Phone- 517-655-5481 Fax 517-655-4826 www.mcmolds.com Email- Johnp@jbjpam.com Phone- 517-655-4734 Fax 517-655-7400 www.jbjpam.com

- ➤ Gain industry interest to participate and support our program through call for papers, technical support and sponsorship
- > Update our Policy Manual with responsibilities (form a temp review committee)
- Make our financial planning format on QuickBooks
- Gather ideas for the 2020 SPE Adapt Program

Terry Glass reported the Division's funds requested from the soon to be dissolved SPE Investment Plan have not yet been received.

Jamie Pace will replace Jeff Light as Marketing Committee Co-Chair

The Division has received the 2012 SPE Gold Pinnacle and Communications Leadership awards, and a certificate of appreciation for a sponsorship of the Student Activities at the ANTEC.

# Review of last Meeting's Minutes

Motion to approve minutes with no revisions – Ron Puvak, John Rathman 2<sup>nd</sup>, approved.

# Proposal to revise the Policy Manual

> Submitted the following for BOD consideration and tabled until next BOD meeting.

From Section B page 6

# 5. ELECTION OF DIRECTORS

As the close of each fiscal year, the terms of one-third of the total number of elected Directors shall expire. Directors are elected each year. The Council Representative is elected every three years. (see Division Procedures Manual). They shall be elected by secret mail ballot to the Division membership as provided by the Bylaws with at least two candidates, "recommended but not required if insufficient candidates are nominated", for each position to be filled.

Continued on next page

# **Kautex Machines Inc.**

201 Chambers Brook Road North Branch, NJ 08876 Phone: 908-252-9350



# Your Single Source Supplier of **Extrusion Blow Molding** Machines and Turn-Key Systems for









- Packaging (consumer and industrial)
- Technical parts
- Automotive products (fuel tanks, filler pipes, ducts etc.)
- Up to seven layers including 3D and suction blow molding

**Your Future in Plastics** 

Board members and Officers failing to attend two consecutive Board meetings shall be considered to have resigned their elected positions, except for excused absences.

Preceding paragraph to be updated with the following proposed revision "recommended but not required if insufficient candidates are nominated."

# State of the Board

Scott Steele approved as new Blow Molding Division Councilor

- **Al Scott Steele** Send invitations to new potential board members Sharyl Reid, George Rolan, Dave Calderone, Zach Magnusson, John Sugden, Justin Schmader, and Christopher Grlica.
- AI Scott Steele Contact Tricia McKnight to set up an electronic election for a new Councilor.
- Al Gerry Hobson Contact Mohammad Usman at Ford to determine interest in joining the BOD.

# □ Technical Program Committee (TPC) – Ron Puvak

Reviewed ABC 2012 speaker matrix.

**Al - Ron Puvak** – Check with Heinz and Bayer for potential ABC keynote speaker. (Heinz confirmed 3/26/12)

**AI - Jamie Pace** – Check with Plastipak for potential ABC keynote speaker.

Terry reported the deposit for the Gateway Clipper cruise at the ABC 2012 has been sent as well as deposit for ABC 2013 @ Crowne Plaza Ravinia in Atlanta.

Al - Jamie Pace - ABC 2013 Shari Axelrod is new contact for Southern Section, obtain her contact info from Trisha

Continued on next page





# One-Stop Shopping for Molds, Tooling, Machinery and 24/7 Support

R&B designs and manufactures Rotary Wheel, Mechanical Wheel, Accumulator and Shuttle machines. We also offer a wide range of trimming/de-tabber systems. Our sister company, Monroe Mold, is just 40-minutes south; with our sample-machine capabilities, we can take your new product from concept to sample for quick prototype testing. R&B Plastics Machinery offers:

- 24/7 tech support with 18 experienced field-service specialists. They have over 450-combined years experience in repairs/installations.
- Rebuilds/upgrades for all brands of blowmolding and extrusion equipment including PLC controls upgrades and parison programming systems (discreet controls optional). See <a href="https://www.rbplasticsmachinery.com">www.rbplasticsmachinery.com</a> or call **734-429-9421**, ext. #120 in Saline, MI.
- Monroe Mold manufactures extrusion-blow molds with expertise in polyolefin applications, as well as cold-end tooling. Retrofits/refurbishing available for all types/styles.
- Rapid-shuttle platform ideal for 7-day turnaround on prototypes. See <u>www.monroemold.com</u> or call **734-241-6898** in Monroe, MI.

# Sponsorship subcommittee report – Jeff Light

AI - AII BOD – Send any ABC sponsorship ideas to Deidre Four new sponsorships since the winter meeting (\$5500) \$46,900 collected so far for ABC 2012 sponsorships

# Treasurers report – Terry Glass

Discussion on potentially adding funds to the budget for travel and a study involving Bob Delong.

The Manning &Napier portion of the Grant Fund account to be moved from the general budget (Operating Fund) account to the Disbursement Fund account. Amount is approximately 60k. The surplus funds from the excess of last fiscal year's prudent reserve in the Operating Fund have been transferred to the Manning &Napier portion of the Grant Fund. Banking issues are delaying Quicken conversion due to documentation

# Councilors report review – Mark Barger

Council update initial draft sent.

**AI - Mark Barger** – Send final version to BOD.

- Motion to approve the draft Councilor's report by Jeff Light, 2<sup>nd</sup> by Jamie Pace – approved

# Education Report – Geoff Ward

No new Continuing Education grants.

Student Design Contest – Mark Barger and Jon Meckley to handle submissions.

Geoff had a conference call with Mark Barger and Randy Moynihan to discuss ongoing information collection and potentially more site surveys for training sites.

Geoff is working with others to formalize a scholarship sponsor program.

Continued on next page



"Specialists in blow mold tooling manufacturing."

www.hawkeyepreferredtoolinggroup.com

# Hawkeye Preferred Tooling Group

We specialize in the following:

- -3-D Part design
- -In Mold Dome Cutting
- -Blow Stands
- -Head Tooling
- -Secondary Fixtures
- -Mold repair and maintenance
- -Custom Wire EDM work
- -In Mold Punching
- -Custom CNC machining

"Blow molds are our passion"

2323 Old Highway Road Charles City, IA 50616

Phone: 641-228-3099 Fax: 641-228-3121 Email: sales@buymolds.com

# Awards sub committee report – John Rathman

Working on obtaining paperwork for LTA award for Don Graham. John to help Ben with our HSM and Fellow nominations. Tricia to send the HSM recording point system to Ben.

# Marketing Committee

Newsletter – Ron Puvak

Al - Mark Heitker – Send winter meeting minutes to Ron

Al - Jeff Light – Write an olefins pricing article

Website -

Ron is working with Deidre, Dave Cleveland, Babli, and Alex Weber to update the website content

# Membership – Lew Ferguson

Division membership is up 10 since the Winter BOD meeting to 689. He has received the suspended D30 list from national and it will be used to solicit renewals and ABC conference attendees.

## New Business

46

Discussed new Board Emeritus position that was approved at the last BOD meeting.

- Motion to reapprove this new position by Ron Puvak, 2<sup>nd</sup> by Mark Barger - approved

AI - Mark Heitker - Add new BOD Emeritus position to the Division's Policy Manual

Al - Terry Glass – Send the revised 2012-2013 budget out to the BOD.

The PlastiVan is now owned by and reports to SPE.

ANTEC 2013 in Cincinnati April 22-24, 2013, call for papers will occur soon.

Reviewed status of action items from the last BOD meeting.

## ADJOURNMENT:

Motion to adjourn Geoff Ward, 2<sup>nd</sup> by Ron Puvak – Approved



# Leadership in Custom and Production Extrusion Blow Mold Tool Manufacturing and Maintenance

Fidelity Tool and Mold, Inc. 1885 Suncast Lane Batavia, IL 60510 (630) 879-2300

fidelitytool.com



THERMOFORMING I BLOWMOLDING I EXTRUSION I ROTATIONAL I AUXILIARY

~Machinery Sales ~ Appraisals ~ Liquidations ~ Mergers & Acquisitions

Striving to have the highest quality service and machinery

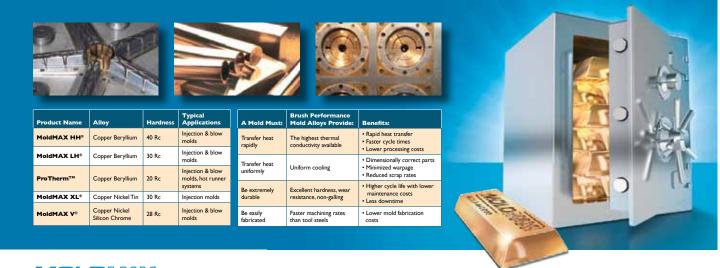
31005 Bainbridge Rd. ~ Solon ~ Ohio ~ 44139 Phone: 440-498-4000 ~ Fax: 440-498-4001

www.plasticsmg.com



Keep Your Reputation Safe. Ask for MoldMAX® by Name.

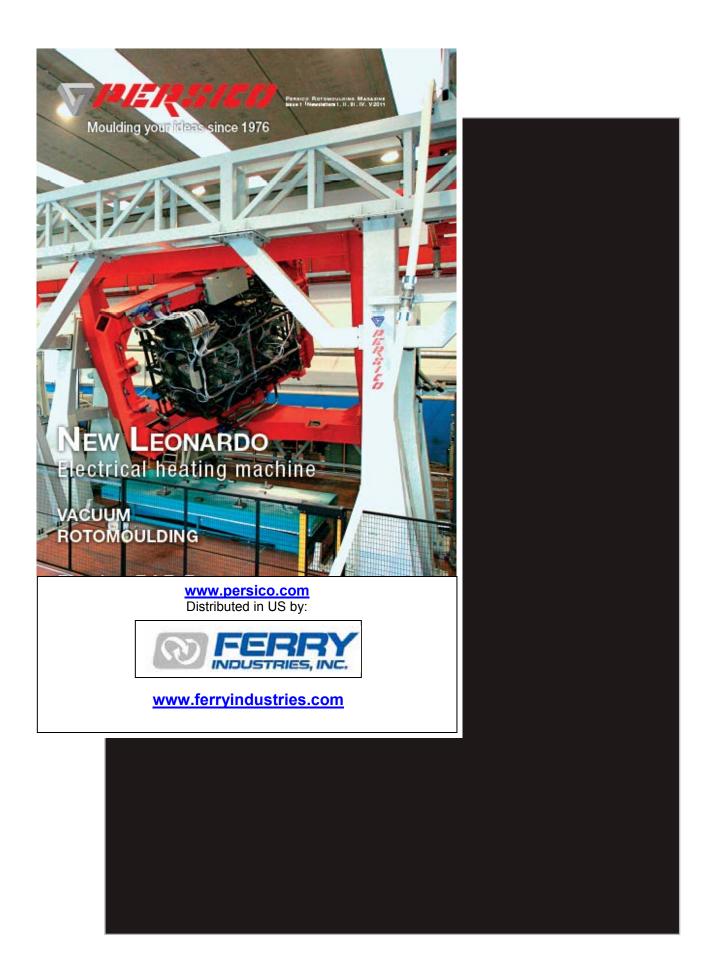
Authentic MoldMAX® tooling alloys have been helping injection and blow molders for more than 30 years.





Brush Performance Alloys 6070 Parkland Boulevard Mayfield Heights, OH 44124 Sales Inquiries 800.321.2076 Technical Inquiries 800.375.4205 email: BrushAlloys-Sales@materion.com www.materion.com/brushalloys All MoldMax® products are high performance alloys specifically designed for the plastic processing industry. These alloys offer a unique combination of thermal conductivity and strength that provides important benefits in the molding process. Play it safe. Specify MoldMAX® premium mold and tooling alloys from Materion Brush Performance Alloys. Don't settle for inferior imposters.

Brush Performance Alloys www.materion.com/BrushAlloys





# **BEKUM AMERICA CORPORATION**

www.bekumamerica.com sales@bekumamerica.com 517-655-4331



#### **CHAIRPERSON**



Benjamin Lopez Kautex Maschinenbau GmbH Kautexstrasse 54 Bonn, Germany 53229 Ph: 0049/170 7850887 FX: 0049/228 489 404 Cell: 517/402-6346 E-mail: benjamin.lopez@kautex-group.com

#### **CHAIR ELECT**



Jeffrey S. Light A-ToP Polymers, Inc. 47 Rockingham Road Windham, NH 03087 Ph: 603/893-4366 Fax: 401/486-9523 Cell: 401/486-3250 E-mail: jeff@a-toppolymers.com

# PAST CHAIRPERSON / FINANCE CHAIRPERSON



Scott Steele Plastic Technology Inc. 1440 Timberwolf Drive PO Box 964 Holland, OH 43528 Ph: 419/867-5400 FX: 419/867-7700 Cell:419/392-2711 E-mail: s.steele@plastictechnologies.com

**SECRETARY** 



Mark Heitker INEOS Olefins & Polymers, USA **Technical Center** 1230 Independence Parkway South LaPorte, TX 77571 Ph: 713/307-3702 FX: 713/307-3521 Cell: 713/819-3702 E-mail: mark.heitker@ineos.com

**TREASURER** 



Terry Glass Braskem 550 Technology Drive Pittsburgh, PA 15219-3111 E-mail: Terry.glass@braskem.com

# **TECHNICAL PROGRAM CHAIRPERSON**



Surendra Agarwal Kraft Foods 1749 Henley Street Glenview, IL 60025 Ph: 847/646-3598 FX: 847/646-3864 Cell: 847/567-3750 E-mail: sagarwal@kraft.com

## **EDUCATION CHAIRPERSON**



Geoff Ward Agri Industrial Plastics 301 N. 22nd Street Fairfield, IA 52556 Ph: 641/472-4188 FX: 641/472-7120 E-mail: geoff.ward@agriindustrialplastics.com

# MARKETING CO-CHAIRPERSON



Gary Carr Bekum America Corp. 1140 W. Grand River Williamston, MI 48895-0567 Ph: 517/655-7135 FX: 517/655-4121 Cell: 517/881-5764 E-mail: gcarr@bekumamerica.com

# MARKETING CO-CHAIRPERSON



Jamie Pace Nissei ASB Company 125 Westlake Pwky, Suite 120 Atlanta, GA 30336 Ph: 404/969-3105 Fax: 404/696-9009 Cell: 404/502-4508 E-mail: j.pace@nissei-asbus.com

#### **MEMBERSHIP CHAIRPERSON**



Lewis Ferguson **Parisons** 9900 Sunset Drive Stone Harbor, NJ 08247 Ph: 609/368-7230 FX: 609/368-7229 Cell: 313/506-4637 E-mail: parisons@aol.com

# **NEWSLETTER EDITOR**



Ron Puvak Plastic Technology Inc. 1440 Timberwolf Drive Holland, OH 43528 Ph:419/867-5400 Cell: 419/708-1486 E-mail: rpuvak@plastictechnologies.com

#### AWARDS SUB-COMMITTEE



John Rathman Chevron Phillips Chemical Co. LP 155 Plastics Technical Center Highways 60 & 123 Bartlesville, OK 74004 Ph: 918/661-3431 Fx: 918/662-2220 Cell: 918/327-9378

E-mail: rathmjr@cpchem.com



Bob Jackson Jackson Machinery, Inc. 3830 Highway H Port Washington, WI 53074 Ph: 262/284-1066 FX: 262/284-5466 Cell: 414/828-3830 E-mail: bobJ@jackson-machinery.com



Gerald Hobson Hobson Consulting LTD 21721 Wildwood Place Shell Rock, IA 50670 Ph: 319/885-6564 Cell: 319/230-0994 E-mail: ghobson@hobson.com



Randy Moynihan Chevron Phillips Chemical Co. LP 205 PTC/BTC, Highways 60 & 123 Bartlesville, OK 74004 Ph:918/661-0640 Fax: 918/661-0311 Cell: 918/440-4090 E-mail: MOYNIRH@cpchem.com



Henry Vogel Heise Industries 196 Commerce St. E. Berlin, CT 06023 Ph: 860/828-6538 Cell: 610-349-0164 E-mail: henryv@heiseindustries.com



Cal Becker Eastman Chemical Co. 137 Regional Park Dr. Kingsport, TN 37660 Ph: 301/606-2544 E-mail: cjbecker@eastman.com



Piaras de Cléir Kraft Foods 555 S. Broadway Tarrytown, NY 10591 Ph: 914/425-6218 Fax: 914/425-6218 Cell: 914/656-2969 E-mail: pdecleir@kraft.com



Dale Klaus Quality Custom Molding 209 W. Main Linn, MO 65051 Ph: 573/897-4166 Fax: 573/897-3482 Cell: 314-223-5483

E-mail: dKlaus@qualitycustommolding.com



Mike Hall Kyoda America Lawrenceville, GA Ph: 770/237-0364 Cell: 706/799-1761 E-mail: mike@kyodoamerica.com

George Hurden Kautex Machines Inc. 201 Chambers Brook Road North Branch, NJ 08876 Pb: 908/262-9350 Cell: 203

Ph: 908/262-9350 Cell: 203/605-3305 E-mail: george.hurden@kautex-group.com

Affiliated Members

Deirdre Turner 42 Regal Drive Rochester Hills, MI 48037 Ph: 248/505-5136 E-mail: dcturner@earthlink.net

Jon Ratzlaff Chevron Phillips Chemical Co. LP Plastics Technical Center Highways 60 & 123 Bartlesville, OK 74004 Ph: 918/661-3127 E-mail: RATZLJD@cpchem.com

Jonathan A. Meckley Penn State Erie Burke Center - School of Engineering 5101 Jordan Road, Erie, PA 16563 Ph: 814-898-6147 Fx: 814-898-6006 Cell: 814-572-2934 E-mail: jmeckley@psu.edu



Mark Barger
The Dow Chemical Company, Inc.
200 Larkin Center
1605 Joseph Drive
Midland, MI 48674
Ph: 989/636-1263 FX: 989/636-0194
Cell: 989/906-2083
E-mail: mabarger@dow.com



Mridula (Babli) Kapur The Dow Chemical Company Basic Plastics R&D 2310 N. Brazosport Blvd, B-1470-D Freeport, TX 77541-3257 Ph: 979/238-5684 Fax: 979/238-0488 Cell: 979/665-1611 E-mail: mkapur@dow.com



Kyle Grodzinski PlasBM Machinery Corp. 5-150 Hollidge Blvd. Suite 144 Aurora, Ont. L4G 8A3 Canada Cell: 416/276-2605 E-mail: kyle@plasmbm.com



Daryle Damschroder D2 Blow Molded Solutions 930 Ohio Ave. Elmore, OH 43416 Ph: 419/862-3134 Cell: 419/680-4234 E-mail: ddamschroder@woh.rr.com



Win Burrington TI Automotive 1227 Centre Road Auburn Hills, MI 48326 Ph. 248-209-3322 Fx: 248-377-1808 Cell: 248-672-8155 Email: wbarrington@us.tiauto.com



William R. Galla Sabic Innovative Plastics 7924 Eastbrooke Trail Poland, OH 44514 Ph:330/757-6684 Cell:330/310-0428 E-mail: William.Galla@sabic-IP.com



Robert Slawska Proven Technology, Inc. 5 Woodshire Way Hillsborough, NJ 08844 Ph: 908/359-7888 or 908/759-2407 Fax: 908-359-1006 E-mail: rslawska@aol.com



Robert Delong Blasformen Consulting 4914 Maple Terrace Kingwood, TX 77345 Ph: 281/360-5333 E-mail: done7106@earthlink.net

Timothy W. Womer TW Womer and Associates, LLC 262 East River Road Edinburg, PA 16116 Ph: 724/355-3311 E-mail: Tim@TWWomer.com Gary Henneberry Polyone

Polyone 265 Shreve St. Mt. Holly, NJ 08060 Ph: 609/351-9369 Fax: 60

Ph: 609/351-9369 Fax: 609/499-6369 E-mail: gary.henneberry@polyone.com

Karl H. Bruning KB InterTec, LLC 1642 Pontchartrain Okemos, MI 48864 Pb: 517/381-2343

Ph: 517/381-2343 FX: 517/381-2343 E-mail: KBBrun@aol.com

Jack McGarry MBK/Blow Molding Machinery, LLC 6 Towpath Way New Hope, PA 18938 Ph: 215/630-2892 FX: 215/862-4963 E-mail: beige2@aol.com

Don Peters
Phillips Chemical-Retired
154 PTC
Highway 60 & 123
Bartlesville, OK 74004
Ph: 918/661-3117 FX: 918/662-2220
E-mail: judopeters@aol.com



